Wood Veneer Door Notes

Wood Veneer Door Features

Door Style - **Echo Wood**

Slab panel door with matching drawer front

Door Description:
Premium grade two-sided composite veneer slab door. Composite or reconstituted wood veneer is made with renewable natural wood that is free of defects. Echo Wood veneer doors are available with matching veneer or solid wood edges.

Standard Features: Face and Back: Composite Wood Veneer
Thickness: 3/4”

Standard Door Edgeband: Matching Veneer

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Exposed exterior cabinet side panel is made with wood veneer that is a match to the door face. Front edge of side panel is edgebanded with matching veneer. Bottom edges of wall cabinet finished ends are taped with white or maple PVC. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Plywood core not available.

Panels: 3/4” wood veneer that matches door face. Panel edges are banded with matching veneer.

Fillers: 3/4” wood veneer filler that matches door face.

Valance:
3/4” wood veneer or solid wood.

Standard Open Interior Unit:
Case assembled with 3/4” two-sided wood veneer that matches door face. Interior unit case edges are banded with matching veneer. Adjustable shelves, side panels and backs are two-sided veneer. Plywood core not available.

Optional Finished End:
Door or panel sold separately. Install on job-site. Back side is stained and finished.

Standard Base Kick:
BK: Matching 1/4" wood veneer kick.

Optional Base Kick: Customer to specify

Standard Microwave Bottom:
Lower interior open portion of cabinet is made with matching wood veneer. Bottom shelf is 3/4” two-sided wood veneer.

Specialty Cabinets:
- Appliance garage units with matching veneer tambour door slats.
- Plywood core not available.

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Wood Veneer Door Specifications

Door Style - **Echo Wood**

Slate
BA-03S
Natural

Monterey
09S
Natural

Qtr. African
Wenge
TD-5843S
Natural

Qtr. Champagne
Champ-2Q
Natural

Qtr. Gun Metal
Ebony
WT-2450S
Natural

Qtr. Wenge
WG-111Q
Natural

Door Description:

Premium grade two-sided composite wood veneer door with engineered panel core. Veneer is produced by converting real wood into a custom pattern through a dye and mold system. Doors have repetitive color and grain. Standard grain orientation is vertical on doors and drawers. Grain is not matched unless specified. Custom charges apply for vertical grain match. Doors are stained and top coated with 20 degree conversion varnish.

Horizontal grain is available, but limited to 110" high.

Submit door page with order. Select the appropriate boxes.

Veneer Options		
☐	Monterey	09S
☐	Qtr. African Wenge	TD-5843S
☐	Qtr. Champagne	Champ-2Q
☐	Qtr. Gun Metal Ebony	WT-2450S
☐	Qtr. Wenge	WG-111Q
☐	Slate	BA-03S

Stain
Natural

Custom Veneer Option
☐ Specify Veneer Name: _____
Number: _____

Note: Custom veneers are subject to availability and additional cost.

Door Grain Orientation
☐ Vertical Grain
☐ Horizontal Grain, not matched *Height limitations apply.*

Edge Options	
☐ 0.5mm Veneer Tape	
☐ 2mm Veneer Tape	

Drawer Grain Direction Options
☐ Vertical Grain, not matched
☐ Horizontal Grain, not matched
☐ Vertical Grain - Door and drawer grain are matched. *Custom charges apply. See Door Style Factor page 149.*

Glass Frame Option for Doors
Single pane glass not included
☐ 2-1/4" Frame For Glass Radius Inside Corner

Note: The area routed for glass, as seen from the back of the door, is unfinished MDF or particleboard.

Note: Veneers are sensitive to UV light, and will change color over time. Discoloration of composite veneers due to ultraviolet light cannot be considered a defect.

Note: Wood veneer doors must not be exposed to excessive dry, hot or humid conditions. Humidity changes can cause the veneer to crack.

Warranty:
A twist or warp up to 3/16” shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32”.

Door sizes within warranty:
Up to 21” wide and/or 41-1/4” high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Wood Veneer Door Features

Door Style - **Riviera**

Slab veneer panel door with matching drawer front

Door Description:
Slab natural wood veneer door with matching veneer or solid wood edges. Doors and drawer fronts have the same premium grade veneer on face and back of doors.

Wood is a natural product and has variations in grain and color. As wood ages it will naturally change color. We recommend viewing current door samples before deciding on wood Species and finish.

Features: Thickness: 3/4”

Standard Door Edgeband: Matching veneer or solid wood edges.

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Exposed exterior cabinet side panel is made with wood veneer that matches door face. Front edge of side panel is edgebanded with best available veneer match. Bottom edges of wall cabinet finished ends are taped with white or maple PVC. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Plywood core is limited to alder, cherry, maple and oak veneers.
Panels: 3/4” wood veneer that matches door face. Panel edges are banded with best available veneer match edgeband.
Fillers: 3/4” wood filler that matches door face.

Valance:
3/4” wood veneer or solid wood.

Specialty Cabinets:
- Appliance garage units with matching wood tambour door slats are available.
- Plywood core limited to alder, cherry, maple and oak veneers.

Standard Open Interior:
Case assembled with 3/4” two-sided wood veneer that matches door face. Interior unit case edges are banded with best available veneer match edgeband. Adjustable shelves, side panels and backs are two-sided wood veneer. Plywood core limited to alder, cherry, maple and oak veneers.

Optional Finished End:
Door or panel sold separately. Install on job-site. Back side is stained and finished.

Standard Base Kick:
BK: Matching wood veneer kick. Thickness varies from 1/8” to 1/4”.

Optional Base Kick: Customer to specify.

Standard Microwave Bottom:
Lower interior open portion of cabinet is made with matching wood veneer. Bottom shelf is 3/4” two-sided wood veneer.

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Wood Veneer Door Specifications

Door Style - **Riviera - Brazilian Cherry, Cherry, Clear Alder, Oak, Qtr. Sawn White Oak, Sapele and Walnut**

Cherry
Natural

Brazilian Cherry
Natural

Clear Alder
Natural

Oak
Natural

Qtr. Sawn
White Oak
Natural

Sapele
Natural

Walnut
Natural

Door Description:

Premium grade two-sided natural wood veneer slab door with engineered panel core. Standard grain orientation is vertical on doors and horizontal on drawer fronts. Custom charges apply for vertical grain matching. Doors are stained and top coated with 20 degree conversion varnish.

Horizontal grain is available, but limited to 110" high.

Additional wood species and finish options for this door style are shown on the following page.
Submit this door page with order. Select the appropriate boxes.

Veneer Options	
	Brazilian Cherry
	Cherry
	Clear Alder
	Oak
	Qtr. Sawn White Oak
	Sapele
	Walnut

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Honey
	Natural

Door Grain Orientation	
	Vertical Grain
	Horizontal Grain, not matched *Height limitations apply.*

Edge Options	
	Veneer Tape Edge
	1/8" Solid Wood

Drawer Grain Direction Options	
	Vertical Grain , not matched
	Horizontal Grain, not matched
	Vertical Grain - Door and drawer grain are matched. *Custom charges apply. See Door Style Factor page 149.*

Glass Frame Option for Doors	
Single pane glass not included	
	2-1/4" Frame For Glass Radius Inside Corner

Note: The area routed for glass, as seen from the back of the door, is unfinished MDF or particleboard.

Note: Veneers are sensitive to UV light, and will change color over time. Discoloration of composite veneers due to ultraviolet light cannot be considered a defect.

Note: Wood veneer doors must not be exposed to excessive dry, hot or humid conditions. Humidity changes can cause the veneer to crack.

Warranty:
A twist or warp up to 3/16” shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32”.

Door sizes within warranty:
Up to 21” wide and/or 41-1/4” high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Veneer Door Specifications

Door Style - **Riviera - Beech, Fir, Hickory and Maple**

Beech
Natural

Fir
Natural

Hickory
Natural

Maple
Natural

Door Description:

Premium grade two-sided veneer slab door with engineered panel core. Standard grain orientation is vertical on doors and horizontal on drawer fronts. Custom charges apply for vertical grain matching. Doors are stained and top coated with 20 degree conversion varnish.

Horizontal grain is available, but limited to 110" high.

Submit this door page with order. Select the appropriate boxes.

Veneer Options	
	Beech
	Fir
	Hickory
	Maple

Standard Stain Options	
	Honey
	Natural

Door Grain Orientation	
	Vertical Grain
	Horizontal Grain, not matched *Height limitations apply.*

Edge Options	
	Veneer Tape Edge
	1/8" Solid Wood

Drawer Grain Direction Options	
	Vertical Grain, not matched
	Horizontal Grain, not matched
	Vertical Grain - Door and drawer grain are matched. *Custom charges apply. See Door Style Factor page 149.*

Glass Frame Option for Doors	
Single pane glass not included	
	2-1/4" Frame For Glass Radius Inside Corner

Note: The area routed for glass, as seen from the back of the door, is unfinished MDF or particleboard.

Note: Veneers are sensitive to UV light, and will change color over time. Discoloration of composite veneers due to ultraviolet light cannot be considered a defect.

Note: Wood veneer doors must not be exposed to excessive dry, hot or humid conditions. Humidity changes can cause the veneer to crack.

Warranty:
A twist or warp up to 3/16” shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32”.

Door sizes within warranty:
Up to 21” wide and/or 41-1/4” high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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