Thermofoil Door Notes

2DL Thermofoil Door Features

Door Style - **Wired**

Slab door
with matching
drawer front

Door Description:
Slab door with flat laminated rigid thermofoil film adhered to an engineered core. Back of door is limited to three color choices: complementary, white or maple low pressure laminate.

Features:

Face: Thermofoil
Back: Low Pressure Laminate
Thickness: 3/4”

Standard Door Edgeband: Matching or 3D Aluminum

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Open Interior:
Case assembled with 3/4” thick one sided thermofoil that matches door face. Shelves, side panels and backs are one sided thermofoil. Not available with plywood core.

Standard Integrated Finished End:
Exposed exterior cabinet side panel is made with custom 3/4” thick thermofoil that matches door face. Side panel edges are banded with best available color match PVC, not vacuum formed. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately.
Install on job-site.

Standard Accessories:
Not available with plywood core.
Panels: 3/4” one sided thermofoil that matches door face. Panel edges are banded with best available color match PVC, not vacuum formed.
Fillers: 3/4” one sided thermofoil door material. Fillers are banded with best available color match PVC.
Note: Min. width 3”, max. height 96”.

Valance:
3/4” door material with PVC edge. Specify complimentary color, white or maple back.

Standard Base Kick:
BKL: High Pressure Laminate
BKLM: Laminate applied to 1/8” backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Cabinet is constructed with 3/4” two-sided thermofoil that matches door face. Cabinet case edges are banded with best available color match PVC.

Specialty Cabinets:
- Appliance garage units are not available with matching thermofoil.
- Not available with plywood core.

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2DL Thermofoil Door Specifications

Door Style - **Wired**

Cobalt

Bronze

Copper

Door Description:
One piece slab door with impact resistant flat laminated high quality thermoplastic. Doors are edgebanded with matching ABS or 3D Aluminum. Back of door is limited to three color choices: complementary, white or maple low pressure laminate.
Grain match not available

Submit door page with order. Select the appropriate boxes.

Color Options	
	Wired Bronze
	Wired Cobalt
	Wired Copper

Custom color options are not available.

Door Back Options	
	Complementary
	Maple
	White

Edge Options		
	0.5mm Matching ABS	
	3D Aluminum	

Drawer Grain Direction Options	
	Vertical Grain, not matched
	Horizontal Grain, not matched

Glass Frame Option for Doors	
Glass frame for 2DL Thermofoil door not available.	
	Optional Alumina Door Frame for glass. Include door specifications, pages 38 - 39.

Note: Images may not be true representation of actual color

Door sizes within warranty:
Up to 21” wide and/or 34-5/8” high. A twist or warp up to 5/32” shall not be considered a defect for warranty replacement. Door sizes have a tolerance of ± 1/32”. Cabinets with larger door area will be made as multi-doors and may be pinned to open as one door.

Special Care! Thermofoil doors are not warranted if exposed to excess heat. The average heat resistance for our foil doors is 180° Fahrenheit (82° Celsius). Heat shields are recommended between cabinet doors adjacent to ovens and dishwashers. Heat shield information is available on page 34 and 194.

3DL Thermofoil Door Features

Door Style - **1900 Thermofoil**

Five piece door panel with matching drawer front

Five piece door panel with solid slab drawer front

Door Description:
Five piece door with overlay thermofoil adhered to an engineered core. Recessed panel with square inside profile and eased outside edges. Profile wrapped door frame is vacuum formed with PVC edges on short section of stiles.

Features: Face: Thermofoil
Back: Thermofoil
Thickness: 3/4”

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Open Interior:
Case assembled with reasonable color match HPL panels. Case exterior laminate surface is white liner. Adjustable shelves are two sided reasonable color match HPL panels.

Standard Integrated Finished End:
Exposed exterior side of cabinet is a reasonable color match laminate. Cabinet width will increase with thickness of HPL. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:
Not available with plywood core.

Panels and Fillers: 3/4” Matching thermofoil with white melamine back.

Fillers: Minimum width 2-7/8”, Maximum height 96”.

Valance:
3/4” Thermofoil valance with same outside profile as door.

Standard Base Kick:
BKL: High Pressure Laminate

BKLM: Laminate applied to 1/8” backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Case interior with matching laminate surface. Case exterior is white liner.

Specialty Cabinets:
- Appliance garage units are not available with matching thermofoil.
- Not available with plywood core.

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3DL Thermofoil Door Specifications

Door Style - **1900 Thermofoil**

Majestic Walnut

Rustic Cherry

Door Description:
Five piece panel door with rigid thermoplastic film overlay that is vacuum formed and adhered to an engineered core. Thermofoil doors are color consistent, durable and resistant to chipping.

Submit door page with order. Select the appropriate boxes.

Color Options	
	Majestic Walnut
	Rustic Cherry

Custom colors are not available.

Door Stile and Rail	
Stile	Rail
3-1/8”	3-1/8”

Door Panel Options	
3-1/8” stile and rail with recessed panel. Doors under 8-7/8” wide are solid slab.	
Majestic Walnut	
Rustic Cherry	

Drawer Panel Option	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors.

Glass Frame Option for Doors	
Single pane glass not included	
	3-1/8” Frame for Glass

Note: The area routed for glass, as seen from the back of the door, is unfinished MDF or particleboard.

Note: Images may not be true representation of actual color.
Note: All oven panels will be 3/4” matching Melamine.

Special Care! Thermofoil doors are not warranted if exposed to excess heat. The average heat resistance for our foil doors is 180°F (82°C). Heat shields are recommended between cabinet doors adjacent to ovens and dishwashers. Heat shield information is available on page 34 and 194.

Door sizes within warranty:
Up to 21” wide and/or 34-5/8” high. A twist or warp up to 5/32” shall not be considered a defect for warranty replacement. Door sizes have a tolerance of ± 1/32”. Cabinets with larger door area will be made as multi-doors and may be pinned to open as one door.

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3DL Thermofoil Door Features

Door Style - **Coeur D'Alene**

Recessed beaded door panel with matching drawer front

Recessed beaded door panel with slab drawer front

Door Description:
One-piece recessed beaded panel door with seamless overlay thermofoil adhered to an engineered core. Thermofoil three dimensional laminates (3DL) are vacuum formed over profiles and edges. Back of door is limited to white melamine.

Features: Face: Thermofoil White #120
Back: White Melamine
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Open Interior:
Case assembled with one-sided Wilsonart Designer White D354-60 HPL panels. Case exterior laminate surface is white liner. Adjustable shelves are two sided Wilsonart Designer White D354-60 HPL.

Standard Integrated Finished End:
Exposed exterior side of cabinet is Wilsonart Designer White D354-60 laminate which is a reasonable color match to the White #120 door face. Cabinet width will increase with thickness of HPL. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:
Not available with plywood core.

Panels and Fillers: 3/4" Matching thermofoil with white melamine back.

Fillers: Minimum width 2-7/8", Maximum height 96".

Valance:
3/4" Thermofoil valance with same outside profile as door.

Standard Base Kick:
BKL: High Pressure Laminate

BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Specialty Cabinets:
- Appliance garage units are not available with matching thermofoil.
- Not available with plywood core.

Standard Microwave Cabinet:
Case interior laminate surface is Wilsonart Designer White D354-60. Case exterior laminate is white liner.

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3DL Thermofoil Door Specifications

Door Style - **Coeur D'Alene**

White #120

Door Description:
One piece recessed beaded panel door with rigid thermoplastic film overlay that is vacuum formed and adhered to an engineered core. Thermofoil doors are color consistent, durable and resistant to chipping.

Submit door page with order. Select the appropriate boxes.

Color
White #120

Custom Color Option	
Custom thermofoil colors are subject to quote. Options may be limited for complementary PVC and laminates.	
☐	Specify thermofoil name: _____
	Number: _____

Door Stile and Rail	
Stile	Rail
2"	2"

Door Profile	
Beaded	

Drawer Panel Options	
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.
☐	All drawers to match door panels.

Glass Frame Options for Doors	
Single pane glass not included	
☐	2-1/4" Frame for Glass
☐	Mullion Frame

Note: The area routed for glass, as seen from the back of the door, is painted white.

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: All oven panels will be 3/4" matching thermofoil slab.

Special Care! Thermofoil doors are not warranted if exposed to excess heat. The average heat resistance for our foil doors is 180° Fahrenheit (82° Celsius). Heat shields are recommended between cabinet doors adjacent to ovens and dishwashers. Heat shield information is available on page 34 and 194.

Door sizes within warranty:
Up to 21" wide and/or 34-5/8" high. A twist or warp up to 5/32" shall not be considered a defect for warranty replacement. Door sizes have a tolerance of ± 1/32". Cabinets with larger door area will be made as multi-doors and may be pinned to open as one door.

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3DL Thermofoil Door Features

Door Style - **Montreaux**

One piece recessed door panel with matching drawer front

One piece recessed door panel with slab drawer front

Door Description:
One piece raised panel door with seamless overlay thermofoil adhered to an engineered core. Thermofoil three dimensional laminates (3DL) are vacuum formed over profiles and edges. Back of door is limited to white melamine.

Features: Face: Thermofoil
Back: White Melamine
Thickness: 3/4”

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Open Interior:
Case assembled with reasonable color match HPL panels. Case exterior laminate surface is white liner. Adjustable shelves are two sided reasonable color match HPL panels.

Standard Integrated Finished End:
Exposed exterior side of cabinet is Wilsonart Designer White D354-60 laminate which is a reasonable color match to the White #120 door face. Cabinet width will increase with thickness of HPL. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:
Not available with plywood core.

Panels and Fillers: 3/4” Matching thermofoil with white melamine back.

Fillers: Minimum width 2-7/8”, Maximum height 96”.

Valance:
3/4” Thermofoil valance with same outside profile as door.

Standard Base Kick:
BKL: High Pressure Laminate

BKLM: Laminate applied to 1/8” backer.

Optional Base Kick: Customer to specify

Specialty Cabinets:
- Appliance garage units are not available with matching thermofoil.
- Not available with plywood core.

Standard Microwave Cabinet:
Case interior laminate surface is Wilsonart Designer White D354-60 or Arborite Chocolate Pear Tree W444. Case exterior is white liner.

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3DL Thermofoil Door Specifications

Door Style - **Montreaux**

Chocolate Pear

White #120

Door Description:
One piece panel door that simulates a five piece door. Door is made with a rigid thermoplastic film overlay that is vacuum formed and adhered to an engineered core. Thermofoil doors are color consistent, durable and resistant to chipping.

Submit door page with order. Select the appropriate boxes.

Color Options	
☐	White #120
☐	Chocolate Pear

Custom Color Option	
Custom thermofoil colors are subject to quote. Options may be limited for complementary PVC and laminates.	
☐	Specify thermofoil name: _____
	Number: _____

Door Stile and Rail	
Stile	Rail
3”	3”

Door Profile	
Montreaux	

Drawer Panel Options	
☐	Horizontal grain solid slab on *top drawer only.* Balance of drawers to match door panels.
☐	All drawers to match door panels. **Note:** The rails will be reduced to 1-3/4”.
☐	All Solid Slab

Glass Frame Option for Doors	
Single pane glass not included	
☐	3” Frame for Glass

Note: The area routed for glass, as seen from the back of the door, is unfinished MDF or particleboard.

Note: Images may not be true representation of actual color.
Note: All oven panels will be 3/4” matching Melamine.

Special Care! Thermofoil doors are not warranted if exposed to excess heat. The average heat resistance for our foil doors is 180° Fahrenheit (82° Celsius). Heat shields are recommended between cabinet doors adjacent to ovens and dishwashers. Heat shield information is available on page 34 and 194.

Door sizes within warranty:
Up to 21” wide and/or 34-5/8” high. A twist or warp up to 5/32” shall not be considered a defect for warranty replacement. Door sizes have a tolerance of ± 1/32”.Cabinets with larger door area will be made as multi-doors and may be pinned to open as one door.

3DL Thermofoil Door Features

Door Style - **Osage**

Recessed door panel with matching drawer front

Recessed door panel with slab drawer front

Door Description:
One piece recessed panel door with seamless overlay thermofoil adhered to an engineered core. Thermofoil three dimensional laminates (3DL) are vacuum formed over profiles and edges. Back of door is limited to white melamine.

Features: Face: Thermofoil White #120
Back: White Melamine
Thickness: 3/4”

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Exposed exterior side of cabinet is Wilsonart Designer White D354-60 laminate which is a reasonable color match to the White #120 door face. Cabinet width will increase with thickness of HPL. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Not available with plywood core.

Panels and Fillers: 3/4” Matching thermofoil with white melamine back.

Fillers: Minimum width 2-7/8”, Maximum height 96”.

Valance:
3/4” thermofoil valance with same outside profile as door.

Specialty Cabinets:
- Appliance garage units are not available with matching thermofoil.
- Not available with plywood core.

Standard Open Interior:
Case assembled with one-sided Wilsonart Designer White D354-60 HPL panels. Case exterior laminate surface is white liner. Adjustable shelves are two sided Wilsonart Designer White D354-60 HPL.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:
BKL: High Pressure Laminate

BKLM: Laminate applied to 1/8” backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Case interior laminate surface is Wilsonart Designer White D354-60. Case exterior laminate is white liner.

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3DL Thermofoil Door Specifications

Door Style - **Osage**

White #120

Door Description:
One piece panel door with the look of a five piece door. Door is made with a rigid thermoplastic film overlay that is vacuum formed and adhered to an engineered core. Thermofoil doors are color consistent, durable and resistant to chipping.

Submit door page with order. Select the appropriate boxes.

Color
White #120

Custom Color Option	
Custom thermofoil colors are subject to quote. Options may be limited for complementary PVC and laminates.	
☐	Specify thermofoil name: _____
	Number: _____

Door Stile and Rail	
Stile	Rail
3”	3”

Door Profile	
Osage	

Drawer Panel Options	
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.
☐	All drawers to match door panels.

Glass Frame Options for Doors	
Single pane glass not included	
☐	3” Frame for Glass
☐	Mullion Frame

Note: The area routed for glass, as seen from the back of the door, is painted white.

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: All oven panels will be 3/4” matching Thermofoil slab.

Special Care! Thermofoil doors are not warranted if exposed to excess heat. The average heat resistance for our foil doors is 180° Fahrenheit (82° Celsius). Heat shields are recommended between cabinet doors adjacent to ovens and dishwashers. Heat shield information is available in on page 34 and 194.

Door sizes within warranty:
Up to 21” wide and/or 34-5/8” high. A twist or warp up to 5/32” shall not be considered a defect for warranty replacement. Door sizes have a tolerance of ± 1/32”. Cabinets with larger door area will be made as multi-doors and may be pinned to open as one door.

3DL Thermofoil Door Features

Door Style - **Rainier**

Raised door panel with matching drawer front

Raised door panel with slab drawer front

Door Description:
One piece raised panel door with seamless overlay thermofoil adhered to an engineered core. Thermofoil three dimensional laminates (3DL) are vacuum formed over profiles and edges. Back of door is limited to white melamine.

Features: Face: Thermofoil White #120
Back: White Melamine
Thickness: 3/4”

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Exposed exterior side of cabinet is Wilsonart Designer White D354-60 laminate which is a reasonable color match to the White #120 door face. Cabinet width will increase with thickness of HPL. Interior side of integrated finished end is color matched to case interior.

Standard Open Interior:
Case assembled with one-sided Wilsonart Designer White D354-60 HPL panels. Case exterior laminate surface is white liner. Adjustable shelves are two sided Wilsonart Designer White D354-60 HPL.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:
Not available with plywood core.

Panels and Fillers: 3/4” Matching thermofoil with white melamine back.

Fillers: Minimum width 2-7/8”, Maximum height 96”.

Valance:
3/4” Thermofoil valance with same outside profile as door.

Standard Base Kick:
BKL: High Pressure Laminate

BKLM: Laminate applied to 1/8” backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Case interior laminate surface is Wilsonart Designer White D354-60. Case exterior laminate is white liner.

Specialty Cabinets:
- Appliance garage units are not available with matching thermofoil.
- Not available with plywood core.

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3DL Thermofoil Door Specifications

Door Style - **Rainier**

White #120

Door Description:
One piece raised panel door with rigid thermoplastic film overlay that is vacuum formed and adhered to an engineered core. Thermofoil doors are color consistent, durable and resistant to chipping.

Submit door page with order. Select the appropriate boxes.

Color
White #120

Custom Color Option	
Custom thermofoil colors are subject to quote. Options may be limited for complementary PVC and laminates.	
☐	Specify thermofoil name: _____
	Number: _____

Door Stile and Rail	
Stile	Rail
2-9/16”	2-9/16”

Door Profile	
Rainier	

Drawer Panel Options	
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.
☐	All drawers to match door panels.

Glass Frame Options for Doors	
Single pane glass not included	
☐	2-1/2” Frame for Glass
☐	Mullion Frame

Note: The area routed for glass, as seen from the back of the door, is painted white.

Frame Mullion

Note: Images may not be true representation of actual color.
Note: All oven panels will be 3/4” matching Thermofoil slab.

Special Care! Thermofoil doors are not warranted if exposed to excess heat. The average heat resistance for our foil doors is 180°F (82°C). Heat shields are recommended between cabinet doors adjacent to ovens and dishwashers. Heat shield information is available on page 34 and 194.

Door sizes within warranty:
Up to 21” wide and/or 34-5/8” high. A twist or warp up to 5/32” shall not be considered a defect for warranty replacement. Door sizes have a tolerance of ± 1/32”. Cabinets with larger door area will be made as multi-doors and may be pinned to open as one door.

3DL Thermofoil Door Features

Door Style - **Zuni**

Slab door panel with matching drawer front

Door Description:
One piece solid slab panel door with seamless overlay thermofoil adhered to an engineered core. Thermofoil three dimensional laminates (3DL) are vacuum formed over profiles and edges. Back of door is limited to white melamine.

Features: Face: Thermofoil
Back: White Melamine
Thickness: 3/4”

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Exposed exterior side of cabinet is a reasonable color match laminate. Cabinet width will increase with thickness of HPL. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Not available with plywood core.

Panels and Fillers: 3/4” Matching thermofoil with white melamine back.

Fillers: Minimum width 2-7/8”, Maximum height 96”.

Valance:
3/4” Thermofoil valance with same outside profile as door.

Specialty Cabinets:
- Appliance garage units are not available with matching thermofoil.
- Not available with plywood core.

Standard Open Interior:
Case assembled with reasonable color match HPL panels. Case exterior laminate surface is white liner. Adjustable shelves are two sided reasonable color match HPL panels.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:
BKL: High Pressure Laminate

BKLM: Laminate applied to 1/8” backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Case interior laminate surface is Wilsonart Designer White D354-60 or Arborite Chocolate Pear Tree W444. Case exterior is white liner.

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3DL Thermofoil Door Specifications

Door Style - **Zuni**

Chocolate Pear

White #120

Door Description:
One piece solid slab panel door with rigid thermoplastic film overlay that is vacuum formed and adhered to an engineered core. Thermofoil doors are color consistent, durable and resistant to chipping.

Submit door page with order. Select the appropriate boxes.

Color Options	
☐	White #120
☐	Chocolate Pear

Custom Color Option	
Custom thermofoil colors are subject to quote. Options may be limited for complementary PVC and laminates.	
☐	Specify Thermofoil Name: _____
	Number: _____

Door Profile	
Zuni	

	Drawer Profile
☐	Vertical Grain, not matched
☐	Horizontal Grain, not matched

Glass Frame Options for Doors	
Single pane glass not included	
☐	2-1/4” Frame for Glass

Note: The area routed for glass, as seen from the back of the door, is painted white.

Note: Images may not be true representation of actual color.
Note: All oven panels will be 3/4” matching thermofoil slab.

Special Care! Thermofoil doors are not warranted if exposed to excess heat. The average heat resistance for our foil doors is 180°F (82°C). Heat shields are recommended between cabinet doors adjacent to ovens and dishwashers. Heat shield information is available on page 34 and 194.

Door sizes within warranty:
Up to 21” wide and/or 34-5/8” high. A twist or warp up to 5/32” shall not be considered a defect for warranty replacement. Door sizes have a tolerance of ± 1/32”. Cabinets with larger door area will be made as multi-doors and may be pinned to open as one door.

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