Painted MDF Doors vs. Painted Wood Doors

Which door is best suited for your project?

MDF Painted Series

The MDF door has a consistent painted surface.

- Premium grade Medium Density Fiberboard doors are made with a single routed piece or a routed frame and a separate center panel.
- MDF is a flat uniform surface that is dimensionally stable and provides a smooth base for a painted surface.
- Frosty White is the standard color. Prices are based on Frosty White.
- Custom colors are available on request and are subject to an additional set up fee.

Painted Wood Heirloom Series

The Heirloom door has rounded corners and rub through edges (middle sections of profiles). These features enhance the inevitable rustic look that occurs when the paint cracks along the joint lines.

- A standard Heirloom door is made with a wood frame and a solid wood or veneer panel.
- Heirloom wood doors are sanded, painted and top coated. Character marks such as pin knots, end grain, or cracks will appear through the painted surface.
- Cracks and openings are not filled!
- Corners are sanded to create a rounded over look.
- Edges and corners are sanded through the color coat to expose the wood surface.
- A layer of 20˚ clear conversion varnish is used as the final coat.
- Wood frame is subject to seasonal movement and hairline cracks will occur where stiles and rails are joined.
- The surface finish is not as smooth as an MDF door.
- Custom colors are available on request and are subject to an additional set up fee.

Painted Wood Impressions Series

This hybrid door has a paint grade maple frame with an MDF center panel.

- Doors are sanded; cracks and openings are filled, primer and color are applied.
- A layer of 20˚ clear conversion varnish is used as the final coat.
- Wood frame is subject to seasonal movement and hairline cracks will occur where stiles and rails are joined.
- Paint cracks or gaps between center panel and frame are also possible.
- A signed warranty waiver is mandatory. The waiver makes it clear that paint crack lines or fractures are not evidence of structural failure and therefore are not covered under warranty.
- The surface finish is not as smooth as an MDF door.
- Custom colors are available on request and are subject to an additional set up fee.

Note: All painted surfaces, whether on cabinets, automobiles or other products eventually succumb to scratches and scrapes. There is not such thing as a scratch resistant paint.

Painted MDF Door Features

Door Style - **1900 MDF**

Recessed panel door with matching drawer front

Recessed panel door with slab drawer front

Door Description:

Enamel painted doors are available as a routed one piece or two piece construction. Smooth and durable paint coatings are applied to an MDF substrate which is the optimum choice for a painted surface. Doors are available in standard Frosty White color. Custom colors are available, paint swatch required. Painted Medium Density Fiberboard doors are resistant to changes in heat and humidity. Door panels and profiles are milled with precise computer controlled machinery.

Standard Features: Face: Painted
Back: White Melamine or Painted
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:

0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:

Option 1 Paint: Cabinet side panel, front and bottom edges are painted to match door face. Interior side of integrated finished end is color matched to case interior. Cabinet width may increase depending on materials used.

Option 2 HPL: Exposed exterior side of cabinet has customer specified HPL color and texture. Interior side of integrated finished end is color matched to case interior. Cabinet width will increase with thickness of the HPL on finished ends.

Standard Accessories:

Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance: 3/4" painted surface that matches door face.

Standard Open Interior:

Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:

BKL: High pressure laminate. Matching or contrasting color.

BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:

Cabinet is made with 3/4" panels that are painted to match door face.

Specialty Cabinets:

- Appliance garage units with matching painted tambour door slats are not available.

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Painted MDF Door Specifications

Door Style - **1900 MDF**

Frosty White

Door Description:
One-piece routed or two-piece frame and panel door with enamel paint applied to an MDF core. The standard one-piece routed MDF door is painted on one side only. The back of the door is white melamine. It is a lower cost alternative to the two-piece frame and panel door. The two-piece MDF frame and panel door is painted on two sides.

Submit this door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail	
Stile	Rail
2-1/2"	2-1/2"

Inside Profile	
Square	

Outside Profile Options	
☐ Eased	
☐ 1/8" Round Over	

Door Panel Options	
☐ 1 pc. Recessed Panel - white melamine back	
☐ 1 pc. Recessed Panel - painted 2 sides	
☐ 2 pc. Recessed Panel - painted 2 sides	
☐ Beaded Panel 2 pc. only - painted 2 sides	

Drawer Stile and Rail	
Stile	Rail
2-1/2"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
☐	Solid slab profile on *top drawer only.* Balance of drawers match door panels.
☐	All drawers to match door panels.

Glass Frame Options for Doors	
Single pane glass not included	
☐	Frame for Glass
☐	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Dark colors may show some imperfections and scratches will be highly visible, therefore we do not recommend dark colors. A waiver of warranty may be required.

Special Care! Contact cement, lacquer thinners and solvents harm the finish.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted MDF Door Features

Door Style - **Columbia**

Raised panel door with matching drawer front

Raised panel door with solid slab drawer front

Door Description:
Enamel painted door made from a solid one piece precision machined MDF core. The MDF substrate is the optimum choice for a uniform and defect free painted surface. Smooth and durable paint coating is available in standard Frosty White. Custom colors are available, paint swatch required.

Standard Features: Face: Painted
Back: Painted
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Option 1 Paint: Cabinet side panel, front and bottom edges are painted to match door face. Interior side of integrated finished end is color matched to case interior. Cabinet width may increase depending on materials used.
Option 2 HPL: Exposed exterior side of cabinet has customer specified HPL color and texture. Interior side of integrated finished end is color matched to case interior. Cabinet width will increase with thickness of the HPL on finished ends.

Standard Accessories:
Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:
BKL: High pressure laminate.
Matching or contrasting color.

BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Cabinet is made with 3/4" panels that are painted to match door face.

Specialty Cabinets:
• Appliance garage units with matching painted tambour door slats are not available.

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Painted MDF Door Specifications

Door Style - **Columbia**

Frosty White

Door Description:
One-piece door with enamel paint applied to an MDF composite core. The standard one-piece routed MDF door is painted on two sides. Painted Medium Density Fiberboard doors are resistant to changes in heat and humidity and have a high dent resistance. Door panels and profiles are milled with precise computer controlled machinery.

Submit this door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail	
Stile	Rail
2-3/16"	2-3/16"

Door Profile	
Raised	

Drawer Stile and Rail	
Stile	Rail
2-3/16"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options		
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.	
☐	All drawers to match door panels.	

Glass Frame Options for Doors	
Single pane glass not included	
☐	Frame for Glass
☐	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Dark colors may show some imperfections and scratches will be highly visible, therefore we do not recommend dark colors. A waiver of warranty may be required.

Special Care! Contact cement, lacquer thinners and solvents harm the finish.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted MDF Door Features

Door Style - **Contempo**

Solid slab door with matching drawer front

Door Description:
Enamel painted door made from a solid one piece precision machined MDF core. The MDF substrate is the optimum choice for a uniform and defect free painted surface. Smooth and durable paint coating is available in standard Frosty White. Custom colors are available, paint swatch required.

Standard Features: Face: Painted
Back: White Melamine or Painted
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Option 1 Paint: Cabinet side panel, front and bottom edges are painted to match door face. Interior side of integrated finished end is color matched to case interior. Cabinet width may increase depending on materials used.
Option 2 HPL: Exposed exterior side of cabinet has customer specified HPL color and texture. Interior side of integrated finished end is color matched to case interior. Cabinet width will increase with thickness of the HPL on finished ends.

Standard Accessories:
Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Specialty Cabinets:
- Appliance garage units with matching painted tambour door slats are not available.

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:
BKL: High pressure laminate.
Matching or contrasting color.
BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Cabinet is made with 3/4" panels that are painted to match door face.

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Painted MDF Door Specifications

Door Style - **Contempo**

Frosty White

Door Description:
One-piece door with enamel paint applied to an MDF composite core. Painted Medium Density Fiberboard doors are resistant to changes in heat and humidity. Door profiles are milled with precise computer controlled machinery.

Submit this door page with order. Select the appropriate boxes.

Standard Color Options	
☐	Frosty White
☐	Frosty White Hi-Gloss Poly. Poly finish one side only, painted back.

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Outside Profile		
☐	3/8" Radius	
☐	Eased	

Door Panel Options	
☐	White Melamine Back
☐	Painted 2 sides

Drawer Panel
All drawers to match door panels.

Glass Frame Option for Doors	
Single pane glass not included Mullions not available	
☐	Frame for Glass

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Special Care! Contact cement, lacquer thinners and solvents harm the finish.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted MDF Door Features

Door Style - **Elegance**

Raised panel door with matching drawer front

Raised panel door with solid slab drawer front

Door Description:
Enamel painted door made from a solid one piece precision machined MDF core. The MDF substrate is the optimum choice for a uniform and defect free painted surface. Smooth and durable paint coating is available in standard Frosty White. Custom colors are available, paint swatch required.

Standard Features: Face: Painted
Back: Painted
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Option 1 Paint: Cabinet side panel, front and bottom edges are painted to match door face. Interior side of integrated finished end is color matched to case interior. Cabinet width may increase depending on materials used.
Option 2 HPL: Exposed exterior side of cabinet has customer specified HPL color and texture. Interior side of integrated finished end is color matched to case interior. Cabinet width will increase with thickness of the HPL on finished ends.

Standard Accessories:
Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:
BKL: High pressure laminate.
Matching or contrasting color.

BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Cabinet is made with 3/4" panels that are painted to match door face.

Specialty Cabinets:
• Appliance garage units with matching painted tambour door slats are not available.

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Painted MDF Door Specifications

Door Style - **Elegance**

Frosty White

Door Description:

One-piece door with enamel paint applied to an MDF composite core. The standard one-piece routed MDF door is painted on two sides. Painted Medium Density Fiberboard doors are resistant to changes in heat and humidity and have a high dent resistance. Door panels and profiles are milled with precise computer controlled machinery.

Submit this door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail	
Stile	Rail
2-1/2"	2-1/2"

Door Profile	
Elegance	

Drawer Stile and Rail	
Stile	Rail
2-1/2"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options		
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.	
☐	All drawers to match door panels.	

Glass Frame Options for Doors	
Single pane glass not included	
☐	Frame for Glass
☐	Mullion Frame

Frame

Mullion

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Note: Dark colors may show some imperfections and scratches will be highly visible, therefore we do not recommend dark colors. A waiver of warranty may be required.

Special Care! Contact cement, lacquer thinners and solvents harm the finish.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted MDF Door Features

Door Style - **Shaker Bevel**

Recessed panel door with matching drawer front

Door Description:
Enamel painted door made from a solid one piece precision machined MDF core. The MDF substrate is the optimum choice for a uniform and defect free painted surface. Smooth and durable paint coating is available in standard Frosty White. Custom colors are available, paint swatch required.

Standard Features: Face: Painted
Back: White Melamine or Painted
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Option 1 Paint: Cabinet side panel, front and bottom edges are painted to match door face. Interior side of integrated finished end is color matched to case interior. Cabinet width may increase depending on materials used.
Option 2 HPL: Exposed exterior side of cabinet has customer specified HPL color and texture. Interior side of integrated finished end is color matched to case interior. Cabinet width will increase with thickness of the HPL on finished ends.

Standard Accessories:
Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:

BKL: High pressure laminate.
Matching or contrasting color.

BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Cabinet is made with 3/4" panels that are painted to match door face.

Specialty Cabinets:
- Appliance garage units with matching painted tambour door slats are not available.

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Painted MDF Door Specifications

Door Style - **Shaker Bevel**

Frosty White

Door Description:

One-piece door with enamel paint applied to an MDF composite core. Painted Medium Density Fiberboard doors are resistant to changes in heat and humidity and have a high dent resistance. Door panels and profiles are milled with precise computer controlled machinery.

Submit door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail	
Stile	Rail
2-1/2"	2-1/2"

Inside Profile	
Bevel	

Outside Profile Options		
☐	Eased	
☐	1/8" Round Over	

Door Panel Options	
☐	White Melamine Back
☐	Painted 2 sides

Drawer Stile and Rail	
Stile	Rail
2-1/2"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.
☐	All drawers to match door panels.

Glass Frame Option for Doors	
Single pane glass not included	
☐	Frame for Glass

Note: Images may not be true representation of actual color.
Note: Dark colors may show some imperfections and scratches will be highly visible, therefore we do not recommend dark colors. A waiver of warranty may be required.

Special Care! Contact cement, lacquer thinners and solvents harm the finish.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted MDF Door Features

Door Style - **Vintage**

Two-piece recessed panel door with matching drawer front

Recessed beaded panel door only available on two-piece door

Door Description:
Enamel painted doors with two piece frame and panel construction. Smooth and durable paint coatings are applied to an MDF substrate which is the optimum choice for a uniform and defect free painted surface. Doors are available in standard Frosty White. Custom colors are available, paint swatch required. Painted Medium Density Fiberboard doors are resistant to changes in heat and humidity. Door panels and profiles are milled with precise computer controlled machinery.

Standard Features: Face: Painted
Back: Painted
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Standard Integrated Finished End:
Option 1 Paint: Cabinet side panel, front and bottom edges are painted to match door face. Interior side of integrated finished end is color matched to case interior. Cabinet width may increase depending on materials used.
Option 2 HPL: Exposed exterior side of cabinet has customer specified HPL color and texture. Interior side of integrated finished end is color matched to case interior. Cabinet width will increase with thickness of the HPL on finished ends.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:
BKL: High pressure laminate.
Matching or contrasting color.
BKLM: Laminate applied to 1/8" backer.
Optional Base Kick: Customer to specify

Standard Accessories:
Panels: 3/4" painted surface that matches door face.
Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Standard Microwave Cabinet:
Cabinet is made with 3/4" panels that are painted to match door face.

Specialty Cabinets:
• Appliance garage units with matching painted tambour door slats are not available.

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Painted MDF Door Specifications

Door Style - **Vintage**

Frosty White

Door Description:
Two-piece frame and panel door with enamel paint applied to an MDF core. The standard two-piece MDF frame and panel door is painted on two sides.

Submit door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail	
Stile	Rail
2-1/4"	2-1/4"

Door Profile	
Vintage	

Door Panel Options		
☐	2 pc. Recessed Panel - painted 2 sides	
☐	2 pc. Beaded Panel - painted 2 sides	

Drawer Stile and Rail	
Stile	Rail
2-1/4"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options		
☐	Solid slab on *top drawer only.* Balance of drawers match door panels.	
☐	All drawers to match door panels.	

Glass Frame Options for Doors	
Single pane glass not included	
☐	Frame for Glass
☐	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Dark colors may show some imperfections and scratches will be highly visible, therefore we do not recommend dark colors. A waiver of warranty may be required.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Painted MDF Door Features

Door Style - **Vogue I**

Raised panel door with matching drawer front

Raised panel door with slab drawer front

Door Description:
Enamel painted door made from a solid one piece precision machined MDF core. The MDF substrate is the optimum choice for a uniform and defect free painted surface. Smooth and durable paint coating is available in standard Frosty White. Custom colors are available, paint swatch required.

Standard Features: Face: Painted
Back: Painted
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Option 1 Paint: Cabinet side panel, front and bottom edges are painted to match door face. Interior side of integrated finished end is color matched to case interior. Cabinet width may increase depending on materials.
Option 2 HPL: Exposed exterior side of cabinet has customer specified HPL color and texture. Interior side of integrated finished end is color matched to case interior. Cabinet width will increase with thickness of the HPL on finished ends.

Standard Accessories:
Panels: 3/4" painted surface that matches door face.
Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Specialty Cabinets:
- Appliance garage units with matching painted tambour door slats are not available.

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:
BKL: High pressure laminate. Matching or contrasting color.

BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Cabinet is made with 3/4" panels that are painted to match door face.

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Painted MDF Door Specifications

Door Style - **Vogue I**

Frosty White

Door Description:
One-piece door with enamel paint applied to an MDF core. The standard one-piece routed MDF door is painted on two sides. Painted Medium Density Fiberboard doors are resistant to changes in heat and humidity and have a high dent resistance. Door panels and profiles are milled with precise computer controlled machinery.

Submit door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail	
Stile	Rail
2-1/4"	2-1/4"

Door Profile	
Raised	

Drawer Stile and Rail	
Stile	Rail
2-1/4"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options		
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.	
☐	All drawers to match door panels.	

Glass Frame Options for Doors	
Single pane glass not included	
☐	Frame for Glass
☐	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Dark colors may show some imperfections and scratches will be highly visible, therefore we do not recommend dark colors. A waiver of warranty may be required.

Special Care! Contact cement, lacquer thinners and solvents harm the finish.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted MDF Door Features

Door Style - **West Coast**

Recessed panel door with matching v-groove drawer front

Recessed panel door with solid slab v-groove drawer front

Door Description:
Enamel painted door made from a solid one piece precision machined MDF core. The MDF substrate is the optimum choice for a uniform and defect free painted surface. Smooth and durable paint coating is available in standard Frosty White. Custom colors are available, paint swatch required.

Standard Features: Face: Painted
Back: White Melamine
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Standard Integrated Finished End:
Option 1 Paint: Cabinet side panel, front and bottom edges are painted to match door face. Interior side of integrated finished end is color matched to case interior. Cabinet width may increase depending on materials used.
Option 2 HPL: Exposed exterior side of cabinet has customer specified HPL color and texture. Interior side of integrated finished end is color matched to case interior. Cabinet width will increase with thickness of the HPL on finished ends.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:

BKL: High pressure laminate.
Matching or contrasting color.

BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Accessories:
Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Standard Microwave Cabinet:
Cabinet is made with 3/4" panels that are painted to match door face.

Specialty Cabinets:
• Appliance garage units with matching painted tambour door slats are not available.

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Painted MDF Door Specifications

Door Style - **West Coast**

Frosty White

Door Description:

One-piece door with enamel paint applied to an MDF core. The standard one-piece routed MDF door is painted on one side only. The back of the door is white melamine. Painted Medium Density Fiberboard doors are resistant to changes in heat and humidity and have a high dent resistance. Door panels and profiles are milled with precise computer controlled machinery.

Submit door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail	
Stile	Rail
2-1/2"	2-1/2"

Door Profile	
V-Groove with Bevel	

Door Panel	
1 pc. Recessed Panel, White Melamine Back	

Drawer Stile and Rail	
Stile	Rail
2-1/2"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options		
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.	
☐	All drawers to match door panels.	

Glass Frame Option for Doors	
Single pane glass not included	
☐	Frame for Glass

Note: Images may not be true representation of actual color.
Note: Dark colors may show some imperfections and scratches will be highly visible, therefore we do not recommend dark colors. A waiver of warranty may be required.

Special Care! Contact cement, lacquer thinners and solvents harm the finish.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32". Mitered doors may have an expansion gap up to 1/16" at the inside corner of the frame to allow for the shrinking and swelling of the wood. The outside of the joint construction will be tight.

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.