Wood Door Notes

Wood Door Features

Door Style - **1900**

Square recessed panel door with matching drawer front

Square recessed panel door with slab drawer front

Door Description:

Square recessed panel door with solid wood frame, solid wood or veneer recessed panel. Doors are available in various wood species and numerous stain color selections. Hand-wiped stains are used to penetrate the wood surface and enhance the natural grain patterns of the wood. All doors and drawer fronts are made with premium grades of wood. Wood is a natural product and has variations in grain and color. As wood ages it will naturally change color. We recommend viewing current door samples before deciding on wood species and finish.

Features: Thickness: 3/4" - 13/16"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:

0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:

Exposed exterior cabinet side panel is made with wood veneer that matches door face. Front edge of side panel is edgebanded with best available veneer match. Bottom edges of wall cabinet finished ends are taped with white or maple PVC. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:

Plywood core is limited to alder, cherry, maple and oak veneers.
Panels: 3/4" wood veneer that matches door face. Panel edges are banded with best available veneer match edgeband.
Fillers: 3/4" wood filler matches door face.

Valance:
3/4" wood veneer or solid wood.

Specialty Cabinets:

- Appliance garage units with matching wood tambour door slats, are available.
- Plywood core limited to alder, cherry, maple and oak veneers.

Standard Open Interior:

Case assembled with 3/4" two-sided wood veneer that matches door face. Interior unit case edges are banded with best available veneer match edgeband. Adjustable shelves, side panels and backs are two-sided wood veneer. Plywood core limited to alder, cherry, maple and oak veneers.

Optional Finished End:
Door or panel sold separately. Install on job-site. Back side is stained and finished.

Standard Base Kick:
BK: Matching wood veneer kick. Thickness varies from 1/8" to 1/4".

Optional Base Kick: Customer to specify

Standard Microwave Bottom:

Lower interior open portion of cabinet is made with matching wood veneer. Bottom shelf is 3/4" two-sided wood veneer.

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Wood Door Specifications

Door Style - 1900 - Brazilian Cherry, Cherry, Clear Alder, Knotty Alder, Sapele

Sapele
Natural

Brazilian Cherry
Natural

Cherry
Natural

Clear Alder
Natural

Knotty Alder
Natural

Door Description:
The door style consists of a solid wood frame with a solid wood or veneer center panel. The standard inside profile is square with optional panel and outside profiles. Drawer fronts are available as solid slab or five piece frame and panel construction to match the door. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following pages.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Brazilian Cherry
	Cherry
	Clear Alder
	Knotty Alder
	Sapele

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Door Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	3"

Inside Profile	
Square	

Outside Profile Options	
	Eased
	1/8 Round Over

Door Panel Options	
	Recessed
	Reverse Raised
Note: Knotty Alder only available with reverse raised panel.	

Drawer Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail		

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **1900 - Beech, Fir, Hickory, Maple**

Hickory
Natural

Beech
Natural

Fir
Natural

Maple
Natural

Door Description:
The door style consists of a solid wood frame with a solid wood or veneer center panel. The standard inside profile is square with optional panel and outside profiles. Drawer fronts are available as solid slab or five piece frame and panel construction to match the door. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following page.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Beech
	Fir
	Hickory
	Maple

Standard Stain Options	
	Honey
	Natural

Door Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	3"

Inside Profile	
Square	

Outside Profile Options	
Eased	
1/8 Round Over	

Door Panel Options	
Recessed	
Reverse Raised	
Note: Knotty Alder only available with reverse raised panel.	

Drawer Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail		

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion Frame

Frame Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - 1900 - Oak, Qtr. Sawn White Oak, Walnut

Oak
Natural

Qtr. Sawn
White Oak
Natural

Walnut
Natural

Door Description:
The door style consists of a solid wood frame with a solid wood or veneer center panel. The standard inside profile is square with optional panel and outside profiles. Drawer fronts are available as solid slab or five piece frame and panel construction to match the door. Doors are stained and top coated with 20 degree conversion varnish.

Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Oak
	Qtr. Sawn White Oak
	Walnut

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Door Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	3"

Inside Profile	
Square	

Outside Profile Options	
Eased	
1/8 Round Over	

Door Panel Options	
Recessed	
Reverse Raised	
Note: Knotty Alder only available with reverse raised panel.	

Drawer Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail		

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Features

Door Style - **Bridgeport**

5-Piece door with matching drawer front

5-Piece door with solid slab drawer front

Door Description:

Recessed door panel with a custom integrated inside profile molding pattern. The integrated molded frame design is unique to the Bridgeport door style. It is available with a selection of outside edge profile details and wood species. Wood is a natural product and has variations in grain and color. As wood ages it will naturally change color. We recommend viewing current door samples before deciding on wood Species and finish.

Features: Thickness: 3/4" - 13/16"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:

0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:

Exposed exterior cabinet side panel is made with wood veneer that matches door face. Front edge of side panel is edgebanded with best available veneer match. Bottom edges of wall cabinet finished ends are taped with white or maple PVC. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:

Plywood core is limited to alder, cherry, maple and oak veneers.
Panels: 3/4" wood veneer that matches door face. Panel edges are banded with best available veneer match edgeband.
Fillers: 3/4" wood filler matches door face.

Valance:
3/4" wood veneer or solid wood.

Specialty Cabinets:

- Appliance garage units with matching wood tambour door slats, are available.
- Plywood core limited to alder, cherry, maple and oak veneers.

Standard Open Interior:

Case assembled with 3/4" two-sided wood veneer that matches door face. Interior unit case edges are banded with best available veneer match edgeband. Adjustable shelves, side panels and backs are two-sided wood veneer. Plywood core limited to alder, cherry, maple and oak veneers.

Optional Finished End:
Door or panel sold separately. Install on job-site. Back side is stained and finished.

Standard Base Kick:
BK: Matching wood veneer kick. Thickness varies from 1/8" to 1/4".

Optional Base Kick: Customer to specify

Standard Microwave Bottom:

Lower interior open portion of cabinet is made with matching wood veneer. Bottom shelf is 3/4" two-sided wood veneer.

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Wood Door Specifications

Door Style - **Bridgeport - Cherry, Clear Alder, Sapele**

Clear Alder
Natural

Brazilian Cherry
Natural

Cherry
Natural

Sapele
Natural

Door Description:
5-Piece door with an applied molding look. The custom molding shape is integrated directly into the frame construction and is not attached after assembly. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following pages.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Brazilian Cherry
	Cherry
	Clear Alder
	Sapele

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Standard Stain and Accent Options	
	Brandy with Black Accent
	Brandy with Chocolate Brown Accent
	Cinnamon with Black Accent
	Cinnamon with Chocolate Brown Accent
	Honey with Black Accent
	Honey with Chocolate Brown Accent
	Natural with Black Accent
	Natural with Chocolate Brown Accent
	Sienna with Black Accent
	Sienna with Chocolate Brown Accent

Door Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	3"

Inside Profile	
Bridgeport	

Outside Profile Options		
	Eased	
	1/8" Round Over	
	Slope	

Door Panel Options		
	Recessed	
	Reverse Raised	
	Crown/Raised	
	Slope/Raised	

Drawer Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	See note below

Drawer front height will determine full or reduced rail.
< 7-7/16" = Reduced Rail
> 7-1/2" = Door Rail

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Option for Doors	
Single pane glass not included	
	Frame for Glass

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Bridgeport - Beech, Fir, Hickory, Maple**

Maple
Natural

Beech
Natural

Fir
Natural

Hickory
Natural

Door Description:
5-Piece door with an applied molding look. The custom molding shape is integrated directly into the frame construction and is not attached after assembly. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following page.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
☐	Beech
☐	Fir
☐	Hickory
☐	Maple

Standard Stain Options	
☐	Honey
☐	Natural

Standard Stain and Accent Options for MAPLE ONLY	
☐	Honey with Chocolate Brown Accent
☐	Natural with Chocolate Brown Accent

Door Stile and Rail Options		
	Stile	Rail
☐	2-3/16"	2-3/16"
☐	3"	3"

Inside Profile	
Bridgeport	

Outside Profile Options	
☐ Eased	
☐ 1/8" Round Over	
☐ Slope	

Door Panel Options	
☐ Recessed	
☐ Reverse Raised	
☐ Crown/Raised	
☐ Slope/Raised	

Drawer Stile and Rail Options		
	Stile	Rail
☐	2-3/16"	2-3/16"
☐	3"	See note below

Drawer front height will determine full or reduced rail.
< 7-7/16" = Reduced Rail
> 7-1/2" = Door Rail

Drawer Panel Options	
☐	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
☐	Five-piece to match doors. Horizontal grain panel.

Glass Frame Option for Doors	
Single pane glass not included	
☐	Frame for Glass

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Bridgeport - Oak, Qtr. Sawn White Oak**

Qtr. Sawn White Oak Natural

Oak Natural

Door Description:
5-Piece door with an applied molding look. The custom molding shape is integrated directly into the frame construction and is not attached after assembly. Doors are stained and top coated with 20 degree conversion varnish.

Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
☐	Oak
☐	Qtr. Sawn White Oak

Standard Stain Options	
☐	Brandy
☐	Chocolate Brandy
☐	Cinnamon
☐	Clove
☐	Espresso
☐	Honey
☐	Mocha
☐	Natural
☐	Oxford Brown
☐	Sable
☐	Sienna

Standard Stain and Accent Options	
☐	Brandy with Chocolate Brown Accent
☐	Honey with Chocolate Brown Accent
☐	Natural with Chocolate Brown Accent

Door Stile and Rail Options		
	Stile	Rail
☐	2-3/16"	2-3/16"
☐	3"	3"

Inside Profile	
Bridgeport	

Outside Profile Options		
☐	Eased	
☐	1/8" Round Over	
☐	Slope	

Door Panel Options		
☐	Recessed	
☐	Reverse Raised	
☐	Crown/Raised	
☐	Slope/Raised	

Drawer Stile and Rail Options		
	Stile	Rail
☐	2-3/16"	2-3/16"
☐	3"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail		

Drawer Panel Options	
☐	Horizontal grain solid slab on *top drawer only*. Balance of drawers are five piece to match doors. Horizontal grain panel.
☐	Five-piece to match doors. Horizontal grain panel.

Glass Frame Option for Doors	
Single pane glass not included	
☐	Frame for Glass

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Features

Door Style - **Carona**
Not available in Hawaii. No warranty if installed in Hawaii.

Recessed panel door with matching drawer front

Raised panel door with matching drawer front

Door Description:
Mitered solid wood profile frame door. The Carona mitered door allows the wood grain pattern and profile details to continue around the frame. Center panel options include recessed, raised and reverse raised panels. Molded frame profiles are well suited for stain with accent finishes and do not show visible end grain on top or bottom edge of doors, Wood is a natural product and has variations in grain and color. As wood ages it will naturally change color. We recommend viewing current door samples before deciding on wood species and finish.

Features: Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face.
If a specific case tape is required, please specify.

Standard Integrated Finished End:
Exposed exterior cabinet side panel is made with wood veneer that matches door face. Front edge of side panel is edgebanded with best available veneer match. Bottom edges of wall cabinet finished ends are taped with white or maple PVC. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Plywood core is limited to alder, cherry, maple and oak veneers.

Panels: 3/4" wood veneer that matches door face. Panel edges are banded with best available veneer match edgeband.

Fillers: 3/4" wood filler that matches door face.

Specialty Cabinets:
- Appliance garage units with matching wood tambour door slats are available.
- Plywood core limited to alder, cherry, maple and oak veneers.

Standard Open Interior:
Case assembled with 3/4" two-sided wood veneer that matches door face. Interior unit case edges are banded with best available veneer match edgeband. Adjustable shelves, side panels and backs are two-sided wood veneer. Plywood core limited to alder, cherry, maple and oak veneers.

Optional Finished End:
Door or panel sold separately. Install on job-site. Back side is stained and finished.

Valance:
3/4" wood veneer or solid wood.

Standard Base Kick:
BK: Matching wood veneer kick. Thickness varies from 1/8" to 1/4".

Optional Base Kick: Customer to specify.

Standard Microwave Bottom:
Lower interior open portion of cabinet is made with matching wood veneer. Bottom shelf is 3/4" two-sided wood veneer.

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Wood Door Specifications

Door Style - **Carona - Cherry, Clear Alder, Knotty Alder**

Clear Alder
Natural

Cherry
Natural

Knotty Alder
Natural

Door Description:
Mitered frame door with custom profile molded solid wood frame. Center panel options include recessed, raised or reverse raised panels. Drawer front frames are smaller to allow for more surface area on center panel to mount hardware. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following pages.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Cherry
	Knotty Alder
	Clear Alder

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Standard Stain and Accent Options	
	Brandy with Black Accent
	Brandy with Chocolate Brown Accent
	Cinnamon with Black Accent
	Cinnamon with Chocolate Brown Accent
	Honey with Black Accent
	Honey with Chocolate Brown Accent
	Natural with Black Accent
	Natural with Chocolate Brown Accent
	Sienna with Black Accent
	Sienna with Chocolate Brown Accent

Door Stile and Rail	
Stile	Rail
2-7/8"	2-7/8"

Inside and Outside Profile	
Carona	

Door Panel Options	
Recessed	
Reverse Raised	
Crown/Raised	
Note: Knotty Alder only available with reverse raised or raised panel.	

Drawer Stile and Rail	
Stile	Rail
See note below	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion Frame

Frame

Mullion

Note: Not available in Hawaii. No warranty if installed in Hawaii.
Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16". Mitered doors may have an expansion gap up to 1/16" at the inside corner of the frame to allow for the natural shrinking and swelling of the wood frame.

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Carona - Maple**

Maple
Natural

Door Description:
Mitered frame door with custom profile molded solid wood frame. Center panel options include recessed, raised or reverse raised panels. Drawer front frames are smaller to allow for more surface area on center panel to mount hardware. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following page.
Submit this door page with order. Select the appropriate boxes.

Wood Species
Maple

Standard Stain Options	
	Honey
	Natural

Standard Stain and Accent Options	
	Honey with Chocolate Brown Accent
	Natural with Chocolate Brown Accent

Door Stile and Rail	
Stile	Rail
2-7/8"	2-7/8"

Inside and Outside Profile	
Carona	

Door Panel Options	
	Recessed
	Reverse Raised
	Crown/Raised
Note: Knotty Alder only available with reverse raised or raised panel.	

Drawer Stile and Rail	
Stile	Rail
See note below	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only*. Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion Frame

Frame Mullion

Note: Not available in Hawaii. No warranty if installed in Hawaii.
Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16". Mitered doors may have an expansion gap up to 1/16" at the inside corner of the frame to allow for the natural shrinking and swelling of the wood frame.

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Carona - Oak**

Oak
Natural

Door Description:
Mitered frame door with custom profile molded solid wood frame. Center panel options include recessed, raised or reverse raised panels. Drawer front frames are smaller to allow for more surface area on center panel to mount hardware. Doors are stained and top coated with 20 degree conversion varnish.

Submit this door page with order. Select the appropriate boxes.

Wood Species
Oak

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Standard Stain and Accent Option	
	Brandy with Chocolate Brown Accent
	Honey with Chocolate Brown Accent
	Natural with Chocolate Brown Accent

Door Stile and Rail	
Stile	Rail
2-7/8"	2-7/8"

Inside and Outside Profile	
Carona	

Door Panel Options		
	Recessed	
	Reverse Raised	
	Crown/Raised	
Note: Knotty Alder only available with reverse raised or raised panel.		

Drawer Stile and Rail	
Stile	Rail
See note below	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion Frame

Frame

Mullion

Note: Not available in Hawaii. No warranty if installed in Hawaii.
Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16". Mitered doors may have an expansion gap up to 1/16" at the inside corner of the frame to allow for the natural shrinking and swelling of the wood frame.

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Features

Door Style - **Flopan**

Recessed panel door with matching drawer front

Recessed panel door with solid slab drawer front

Door Description:
Recessed panel door with simple and elegant profile details. In contrast to our Shaker doors, Flopan doors are available with a variety of inside and outside edge details. Doors feature different wood species and finish options. All doors and drawer fronts are made with premium grades of wood. Wood is a natural product and has variations in grain and color. As wood ages it will naturally change color. We recommend viewing current door samples before deciding on wood species and finish.

Features: Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Exposed exterior cabinet side panel is made with wood veneer that matches door face. Front edge of side panel is edgebanded with best available veneer match. Bottom edges of wall cabinet finished ends are taped with white or maple PVC. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Plywood core is limited to alder, cherry, maple and oak veneers.
Panels: 3/4" wood veneer that matches door face. Panel edges are banded with best available veneer match edgeband.
Fillers: 3/4" wood filler that matches door face.

Valance:
3/4" wood veneer or solid wood.

Specialty Cabinets:
- Appliance garage units with matching wood tambour door slats are available.
- Plywood core limited to alder, cherry, maple and oak veneers.

Standard Open Interior:
Case assembled with 3/4" two-sided wood veneer that matches door face. Interior unit case edges are banded with best available veneer match edgeband. Adjustable shelves, side panels and backs are two-sided wood veneer. Plywood core limited to alder, cherry, maple and oak veneers.

Optional Finished End:
Door or panel sold separately. Install on job-site. Back side is stained and finished.

Standard Base Kick:
BK: Matching wood veneer kick. Thickness varies from 1/8" to 1/4".

Optional Base Kick: Customer to specify.

Standard Microwave Bottom:
Lower interior open portion of cabinet is made with matching wood veneer. Bottom shelf is 3/4" two-sided wood veneer.

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Wood Door Specifications

Door Style - **Flopan - Brazilian Cherry, Cherry, Clear Alder, Knotty Alder, Sapele**

Clear Alder
Natural

Brazilian Cherry
Natural

Cherry
Natural

Knotty Alder
Natural

Sapele
Natural

Door Description:
Solid wood frame door with solid wood or recessed veneer center panel. Doors are available with a selection of inside and outside edge profile details. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following pages.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Brazilian Cherry
	Cherry
	Clear Alder
	Knotty Alder
	Sapele

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Standard Stain and Accent Options	
	Brandy with Black Accent
	Brandy with Chocolate Brown Accent
	Cinnamon with Black Accent
	Cinnamon with Chocolate Brown Accent
	Honey with Black Accent
	Honey with Chocolate Brown Accent
	Natural with Black Accent
	Natural with Chocolate Brown Accent
	Sienna with Black Accent
	Sienna with Chocolate Brown Accent

Door Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	3"

Inside Profile Options	
	1/4 Round Over
	CRP 125
	Bevel

Outside Profile Options	
	Eased
	1/8" Round Over
	Crown
	Slope

Door Panel Options	
	Recessed
	Reverse Raised

Note: Knotty Alder only available with reverse raised panel.

Drawer Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	See note below

Drawer front height will determine full or reduced rail.
< 7-7/16" = Reduced Rail
> 7-1/2" = Door Rail

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only*. Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty: A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty: Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Flopan - Beech, Fir, Hickory, Maple**

Beech
Natural

Fir
Natural

Hickory
Natural

Maple
Natural

Door Description:
Solid wood frame door with solid wood or recessed veneer center panel. Doors are available with a selection of inside and outside edge profile details. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following page.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Beech
	Fir
	Hickory
	Maple

Standard Stain Options	
	Honey
	Natural

Standard Stain and Accent Options for MAPLE ONLY	
	Honey with Chocolate Brown Accent
	Natural with Chocolate Brown Accent

Door Stile and Rail Options	Stile	Rail
	2-3/16"	2-3/16"
	3"	3"

Inside Profile Options	
1/4 Round Over	
CRP 125	
Bevel	

Outside Profile Options	
Eased	
1/8" Round Over	
Crown	
Slope	

Door Panel Options	
Recessed	
Reverse Raised	

Note: Knotty Alder only available with reverse raised panel.

Drawer Stile and Rail Options	Stile	Rail
	2-3/16"	2-3/16"
	3"	See note below

Drawer front height will determine full or reduced rail.
< 7-7/16" = Reduced Rail
> 7-1/2" = Door Rail

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Flopan - Oak, Qtr. Sawn White Oak, Walnut**

Walnut
Natural

Oak
Natural

Qtr. Sawn
White Oak
Natural

Door Description:
Solid wood frame door with solid wood or recessed veneer center panel. Doors are available with a selection of inside and outside edge profile details. Doors are stained and top coated with 20 degree conversion varnish.

Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Oak
	Qtr. Sawn White Oak
	Walnut

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Standard Stain and Accent Options	
	Brandy with Chocolate Brown Accent
	Honey with Chocolate Brown Accent
	Natural with Chocolate Brown Accent

Door Stile and Rail Options	Stile	Rail
	2-3/16"	2-3/16"
	3"	3"

Inside Profile Options	
	1/4 Round Over
	CRP 125
	Bevel

Outside Profile Options	
	Eased
	1/8" Round Over
	Crown
	Slope

Door Panel Options	
	Recessed
	Reverse Raised

Note: Knotty Alder only available with reverse raised panel.

Drawer Stile and Rail Options	Stile	Rail
	2-3/16"	2-3/16"
	3"	See note below

Drawer front height will determine full or reduced rail.
< 7-7/16" = Reduced Rail
> 7-1/2" = Door Rail

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Features

Door Style - **Meili**

Recessed panel door with matching drawer front

Recessed panel door with solid slab drawer front

Door Description:
Recessed panel door with the addition of a sleek integrated beaded molding. Meili doors are available with a selection of outside edge profile details. Wood is a natural product and has variations in grain and color. As wood ages it will naturally change color. We recommend viewing current door samples before deciding on wood species and finish.

Features: Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Exposed exterior cabinet side panel is made with wood veneer that matches door face. Front edge of side panel is edgebanded with best available veneer match. Bottom edges of wall cabinet finished ends are taped with white or maple PVC. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Plywood core is limited to alder, cherry, maple and oak veneers.
Panels: 3/4" wood veneer that matches door face. Panel edges are banded with best available veneer match edgeband.
Fillers: 3/4" wood filler that matches door face.

Valance:
3/4" wood veneer or solid wood.

Specialty Cabinets:
- Appliance Garage Units with matching wood tambour door slats are available.
- Plywood core limited to alder, cherry, maple and oak veneers.

Standard Open Interior:
Case assembled with 3/4" two-sided wood veneer that matches door face. Interior unit case edges are banded with best available veneer match edgeband. Adjustable shelves, side panels and backs are two-sided wood veneer. Plywood core limited to alder, cherry, maple and oak veneers.

Optional Finished End:
Door or panel sold separately. Install on job-site. Back side is stained and finished.

Standard Base Kick:
BK: Matching wood veneer kick. Thickness varies from 1/8" to 1/4".

Optional Base Kick: Customer to specify.

Standard Microwave Bottom:
Lower interior open portion of cabinet is made with matching wood veneer. Bottom shelf is 3/4" two-sided wood veneer.

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Wood Door Specifications

Door Style - **Meili - Brazilian Cherry, Cherry, Clear Alder, Sapele**

Sapele
Natural

Brazilian Cherry
Natural

Cherry
Natural

Clear Alder
Natural

Door Description:
Recessed panel door with an applied molding look. The 1/4" inside bead is part of the frame construction and is not attached after assembly. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following pages.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Brazilian Cherry
	Clear Alder
	Cherry
	Sapele

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Standard Stain and Accent Options	
	Brandy with Black Accent
	Brandy with Chocolate Brown Accent
	Cinnamon with Black Accent
	Cinnamon with Chocolate Brown Accent
	Honey with Black Accent
	Honey with Chocolate Brown Accent
	Natural with Black Accent
	Natural with Chocolate Brown Accent
	Sienna with Black Accent
	Sienna with Chocolate Brown Accent

Door Stile and Rail	
Stile	Rail
3"	3"

Inside Profile	
Bead	

Outside Profile Options		
	Eased	
	1/8" Round Over	
	Slope	

Door Panel Options		
	Recessed	
	Reverse Raised	

Drawer Stile and Rail	
Stile	Rail
3"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Option for Doors	
Single pane glass not included	
	Frame for Glass

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Meili - Beech, Fir, Hickory, Maple**

Maple
Natural

Beech
Natural

Fir
Natural

Hickory
Natural

Door Description:
Recessed panel door with an applied molding look. The 1/4" inside bead is part of the frame construction and is not attached after assembly. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following page.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
☐	Beech
☐	Fir
☐	Hickory
☐	Maple

Standard Stain Options	
☐	Honey
☐	Natural

Standard Stain and Accent Options for MAPLE ONLY	
☐	Honey with Chocolate Brown Accent
☐	Natural with Chocolate Brown Accent

Door Stile and Rail	
Stile	Rail
3"	3"

Inside Profile	
Bead	

Outside Profile Options	
☐ Eased	
☐ 1/8" Round Over	
☐ Slope	

Door Panel Options	
☐ Recessed	
☐ Reverse Raised	

Drawer Stile and Rail	
Stile	Rail
3"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
☐	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
☐	Five-piece to match doors. Horizontal grain panel.

Glass Frame Option for Doors	
Single pane glass not included	
☐	Frame for Glass

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Meili - Oak, Qtr. Sawn White Oak, Walnut**

Qtr. Sawn White Oak Natural

Oak Natural

Walnut Natural

Door Description:
Recessed panel door with an applied molding look. The 1/4" inside bead is part of the frame construction and is not attached after assembly. Doors are stained and top coated with 20 degree conversion varnish.

Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
☐	Oak
☐	Qtr. Sawn White Oak
☐	Walnut

Standard Stain Options	
☐	Brandy
☐	Chocolate Brandy
☐	Cinnamon
☐	Clove
☐	Espresso
☐	Honey
☐	Mocha
☐	Natural
☐	Oxford Brown
☐	Sable
☐	Sienna

Standard Stain and Accent Options	
☐	Brandy with Chocolate Brown Accent
☐	Honey with Chocolate Brown Accent
☐	Natural with Chocolate Brown Accent

Door Stile and Rail	
Stile	Rail
3"	3"

Inside Profile	
Bead	

Outside Profile Options		
☐	Eased	
☐	1/8" Round Over	
☐	Slope	

Door Panel Options		
☐	Recessed	
☐	Reverse Raised	

Drawer Stile and Rail	
Stile	Rail
3"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
☐	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
☐	Five-piece to match doors. Horizontal grain panel.

Glass Frame Option for Doors	
Single pane glass not included	
☐	Frame for Glass

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Features

Door Style - **Royal**

Raised panel door with matching drawer front

Raised panel door with slab drawer front

Door Description:
Raised panel door with solid wood frame and center panel. Royal doors are available with a selection of inside and outside edge profile details. Standard stile and rail dimension is 2-3/16" wide. Wood is a natural product and has variations in grain and color. As wood ages it will naturally change color. We recommend viewing current door samples before deciding on wood species and finish.

Features: Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Exposed exterior cabinet side panel is made with wood veneer that matches door face. Front edge of side panel is edgebanded with best available veneer match. Bottom edges of wall cabinet finished ends are taped with white or maple PVC. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Plywood core is limited to alder, cherry, maple and oak veneers.
Panels: 3/4" wood veneer that matches door face. Panel edges are banded with best available veneer match edgeband.
Fillers: 3/4" wood filler that matches door face.

Valance:
3/4" wood veneer or solid wood.

Specialty Cabinets:
- Appliance garage units with matching wood tambour door slats are available.
- Plywood core limited to alder, cherry, maple and oak veneers.

Standard Open Interior Unit:
Case assembled with 3/4" two-sided wood veneer that matches door face. Interior unit case edges are banded with best available veneer match edgeband. Adjustable shelves, side panels and backs are two-sided wood veneer. Plywood core limited to alder, cherry, maple and oak veneers.

Optional Finished End:
Door or panel sold separately.
Install on jobsite.

Standard Base Kick:
BK: Matching wood veneer kick.
Thickness varies from 1/8" to 1/4".

Optional Base Kick: Customer to specify.

Standard Microwave Bottom:
Lower interior open portion of cabinet is made with matching wood veneer. Bottom shelf is 3/4" two-sided wood veneer.

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Wood Door Specifications

Door Style - **Royal - Brazilian Cherry, Cherry, Clear Alder, Knotty Alder, Sapele**

Clear Alder
Natural

Brazilian Cherry
Natural

Cherry
Natural

Knotty Alder
Natural

Sapele
Natural

Door Description:
Solid wood frame door with raised solid wood panel. Standard stile and rail dimension is 2-3/16" wide. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following pages.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Brazilian Cherry
	Cherry
	Clear Alder
	Knotty Alder
	Sapele

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Standard Stain and Accent Options	
	Brandy with Black Accent
	Brandy with Chocolate Brown Accent
	Cinnamon with Black Accent
	Cinnamon with Chocolate Brown Accent
	Honey with Black Accent
	Honey with Chocolate Brown Accent
	Natural with Black Accent
	Natural with Chocolate Brown Accent
	Sienna with Black Accent
	Sienna with Chocolate Brown Accent

Door Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	3"

Inside Profile Options	
	1/4 Round Over
	CRP 125
	Bevel

Outside Profile Options	
	Eased
	1/8" Round Over
	Crown
	Slope

Door Panel Options	
	Crown/Raised
	Slope/Raised

Note: Knotty Alder only available with reverse raised or raised panel.

Drawer Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	See note below

Drawer front height will determine full or reduced rail.
< 7-7/16" = Reduced Rail
> 7-1/2" = Door Rail

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty: A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty: Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Royal - Beech, Hickory, Maple**

Hickory
Natural

Beech
Natural

Maple
Natural

Door Description:
Solid wood frame door with raised solid wood panel. Standard stile and rail dimensions are 2-3/16" wide. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following page.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Beech
	Hickory
	Maple

Standard Stain Options	
	Honey
	Natural

Standard Stain and Accent Options MAPLE ONLY	
	Honey with Chocolate Brown Accent
	Natural with Chocolate Brown Accent

Door Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	3"

Inside Profile Options	
	1/4 Round Over
	CRP 125
	Bevel

Outside Profile Options	
	Eased
	1/8" Round Over
	Crown
	Slope

Door Panel Options	
	Crown/Raised
	Slope/Raised

Note: Knotty Alder only available with reverse raised or raised panel.

Drawer Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	See note below

Drawer front height will determine full or reduced rail.
< 7-7/16" = Reduced Rail
> 7-1/2" = Door Rail

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion Frame

Frame Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Royal - Oak, Qtr. Sawn Oak, Walnut**

Oak
Natural

Qtr. Sawn
White Oak
Natural

Walnut
Natural

Door Description:
Solid wood frame door with raised solid wood panel. Standard stile and rail dimension is 2-3/16" wide. Doors are stained and top coated with 20 degree conversion varnish.

Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Oak
	Qtr. Sawn White Oak
	Walnut

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Stain and Accent Options	
	Brandy with Chocolate Brown Accent
	Honey with Chocolate Brown Accent
	Natural with Chocolate Brown Accent

Door Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	3"

Inside Profile Options	
	1/4 Round Over
	CRP 125
	Bevel

Outside Profile Options	
	Eased
	1/8" Round Over
	Crown
	Slope

Door Panel Options	
	Crown/Raised
	Slope/Raised

Note: Knotty Alder only available with reverse raised or raised panel.

Drawer Stile and Rail Options		
	Stile	Rail
	2-3/16"	2-3/16"
	3"	See note below

Drawer front height will determine full or reduced rail.
< 7-7/16" = Reduced Rail
> 7-1/2" = Door Rail

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Features

Door Style - **Santa Maria**

Raised panel door with solid raised profile drawer front

Recessed panel door with solid raised profile drawer front

Raised panel door with solid slab drawer front

Door Description:
Recessed or raised panel door with solid wood frame. Santa Maria doors have specific inside profile details that are unique to this door style and are well suited for stain with accent finishes. Doors are available in different wood species and finish options. All doors and drawer fronts are made with premium select grades of wood. Wood is a natural product and has variations in grain and color. As wood ages it will naturally change color. We recommend viewing current door samples before deciding on wood Species and finish.

Features: Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Exposed exterior cabinet side panel is made with wood veneer that matches door face. Front edge of side panel is edgebanded with best available veneer match. Bottom edges of wall cabinet finished ends are taped with white or maple PVC. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Plywood core is limited to alder, cherry, maple and oak veneers.
Panels: 3/4" wood veneer that matches door face. Panel edges are banded with best available veneer match edgeband.
Fillers: 3/4" wood filler that matches door face.

Valance:
3/4" wood veneer or solid wood.

Specialty Cabinets:
- Appliance Garage Units with matching wood tambour door slats are available.
- Plywood core limited to alder, cherry, maple and oak veneers.

Standard Open Interior:
Case assembled with 3/4" two-sided wood veneer that matches door face. Interior unit case edges are banded with best available veneer match edgeband. Adjustable shelves, side panels and backs are two-sided wood veneer. Plywood core limited to alder, cherry, maple and oak veneers.

Optional Finished End:
Door or panel sold separately. Install on job-site. Back side is stained and finished.

Standard Base Kick:
BK: Matching wood veneer kick. Thickness varies from 1/8" to 1/4".

Optional Base Kick: Customer to specify.

Standard Microwave Bottom:
Lower interior open portion of cabinet is made with matching wood veneer. Bottom shelf is 3/4" two-sided wood veneer.

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Wood Door Specifications

Door Style - **Santa Maria - Cherry, Clear Alder, Knotty Alder**

Cherry
Natural

Clear Alder
Natural

Knotty Alder
Natural

Door Description:
Unique style solid wood frame door with center panel. Santa Maria doors feature a combination of a custom Ogee and stopped chamfer inside profile detail. Standard 2-1/2" stile is and 3" rail. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following pages.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
☐	Cherry
☐	Clear Alder
☐	Knotty Alder

Standard Stain Options	
☐	Brandy
☐	Chocolate Brandy
☐	Cinnamon
☐	Clove
☐	Espresso
☐	Honey
☐	Mocha
☐	Natural
☐	Oxford Brown
☐	Sable
☐	Sienna

Standard Stain and Accent Options	
☐	Brandy with Black Accent
☐	Brandy with Chocolate Brown Accent
☐	Cinnamon with Black Accent
☐	Cinnamon with Chocolate Brown Accent
☐	Honey with Black Accent
☐	Honey with Chocolate Brown Accent
☐	Natural with Black Accent
☐	Natural with Chocolate Brown Accent
☐	Sienna with Black Accent
☐	Sienna with Chocolate Brown Accent

Door Stile and Rail	
Stile	Rail
2-1/2"	3"

Inside Stile Profile	
Stopped Chamfer	

Inside Rail Profile	
Santa Maria	

Outside Profile Options		
☐	Eased	
☐	1/8" Round Over	

Door Panel Options		
☐	Recessed	
☐	Reverse Raised	
☐	Santa Maria Raised 5/8" Profile	

Note: Knotty Alder only available with reverse raised or raised panel.

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Drawer Front Options	
Stile	Rail
2-1/2"	See note below
Drawer front height will determine full or reduced rail. < 8-15/16" = Reduced Rail > 9" = Door Rail	

Drawer Panel Options		
☐	Horizontal grain solid slab on *top drawer only.* Balance are five-piece to match doors. Horizontal grain panel.	
☐	Horizontal grain solid raised profile on *top drawer only.* Height limit is 4-5/8" - 6-3/8". Balance are five-piece to match doors. Horizontal grain panel.	

Glass Frame Options for Doors	
Single pane glass not included	
☐	Frame for Glass
☐	Mullion Frame

Frame

Mullion

Warranty: A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".
Door sizes within warranty: Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Santa Maria - Maple**

Maple
Natural

Door Description:
Unique style solid wood frame door with center panel. Santa Maria doors feature a combination of a custom Ogee and stopped chamfer inside profile detail. Standard 2-1/2" stile is and 3" rail. Doors are stained and top coated with 20 degree conversion varnish.

Additional wood species and finish options for this door style are shown on the following page.
Submit this door page with order. Select the appropriate boxes.

Wood Species
Maple

Standard Stain Options	
☐	Honey
☐	Natural

Standard Stain and Accent Options	
☐	Honey with Chocolate Brown Accent
☐	Natural with Chocolate Brown Accent

Door Stile and Rail	
Stile	Rail
2-1/2"	3"

Inside Stile Profile	
Stopped Chamfer	

Inside Rail Profile	
Santa Maria	

Outside Profile Options		
☐	Eased	
☐	1/8" Round Over	

Door Panel Options		
☐	Recessed	
☐	Reverse Raised	
☐	Santa Maria Raised 5/8" Profile	

Note: Knotty Alder only available with reverse raised or raised panel.

Drawer Front Options	
Stile	Rail
2-1/2"	See note below

Drawer front height will determine full or reduced rail.
< 8-15/16" = Reduced Rail
> 9" = Door Rail

Drawer Panel Options		
☐	Horizontal grain solid slab on *top drawer only.* Balance are five-piece to match doors. Horizontal grain panel.	
☐	Horizontal grain solid raised profile on *top drawer only.* Height limit is 4-5/8" - 6-3/8". Balance are five-piece to match doors. Horizontal grain panel.	

Glass Frame Options for Doors	
Single pane glass not included	
☐	Frame for Glass
☐	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **Santa Maria - Oak, Qtr. Sawn White Oak, Walnut**

Oak
Natural

Qtr. Sawn
White Oak
Natural

Walnut
Natural

Door Description:
Unique style solid wood frame door with center panel.
Santa Maria doors feature a combination of a custom Ogee and stopped chamfer inside profile detail. Standard 2-1/2" stile is and 3" rail. Doors are stained and top coated with 20 degree conversion varnish.

Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Oak
	Qtr. Sawn White Oak
	Walnut

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna

Standard Stain and Accent Options	
	Brandy with Chocolate Brown Accent
	Honey with Chocolate Brown Accent
	Natural with Chocolate Brown Accent

Door Stile and Rail	
Stile	Rail
2-1/2"	3"

Inside Stile Profile	
Stopped Chamfer	

Inside Rail Profile	
Santa Maria	

Outside Profile Options	
	Eased
	1/8" Round Over

Door Panel Options	
	Recessed
	Reverse Raised
	Santa Maria Raised 5/8" Profile
Note: Knotty Alder only available with reverse raised or raised panel.	

Drawer Front Options	
Stile	Rail
2-1/2"	See note below
Drawer front height will determine full or reduced rail. < 8-15/16" = Reduced Rail > 9" = Door Rail	

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance are five-piece to match doors. Horizontal grain panel.
	Horizontal grain solid raised profile on *top drawer only.* Height limit is 4-5/8" - 6-3/8". Balance are five-piece to match doors. Horizontal grain panel.

Glass Frame Options for Doors	
Single pane glass not included	
	Frame for Glass
	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/16".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Features

Door Style - **West Coast**
Not available in Hawaii.
No warranty if installed in Hawaii.

Recessed panel door with matching v-groove drawer front

Recessed panel door with solid slab v-groove drawer front

Door Description:
Recessed panel door with mitered joints and v-groove detail on solid wood frame. Doors are available in five wood species and finish options. All doors and drawer fronts are made with premium grades of wood. Wood is a natural product and has variations in grain and color. As wood ages it will naturally change color. We recommend viewing current door samples before deciding on wood species and finish.

Features: Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Exposed exterior cabinet side panel is made with wood veneer that matches door face. Front edge of side panel is edgebanded with best available veneer match. Bottom edges of wall cabinet finished ends are taped with white or maple PVC. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Plywood core is limited to alder, cherry, maple and oak veneers.
Panels: 3/4" wood veneer that matches door face. Panel edges are banded with best available veneer match edgeband.
Fillers: 3/4" wood filler that matches door face.

Valance:
3/4" wood veneer or solid wood.

Specialty Cabinets:
- Appliance garage units with matching wood tambour door slats are available.
- Plywood core limited to alder, cherry, maple and oak veneers.

Standard Open Interior:
Case assembled with 3/4" two-sided wood veneer that matches door face. Interior unit case edges are banded with best available veneer match edgeband. Adjustable shelves, side panels and backs are two-sided wood veneer. Plywood core limited to alder, cherry, maple and oak veneers.

Optional Finished End:
Door or panel sold separately. Install on job-site. Back side is stained and finished.

Standard Base Kick:
BK: Matching wood veneer kick. Thickness varies from 1/8" to 1/4".
Optional Base Kick: Customer to specify.

Standard Microwave Bottom:
Lower interior open portion of cabinet is made with matching wood veneer. Bottom shelf is 3/4" two-sided wood veneer.

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Wood Door Specifications

Door Style - **West Coast - Cherry, Maple, Oak, Walnut**

Maple
Natural

Cherry
Natural

Oak
Natural

Walnut
Natural

Door Description:
Mitered frame door with recessed panel. Doors have parallel v-grooves that extend around the 2-1/4" wide solid wood frame. Doors are stained and top coated with 20 degree conversion varnish.

An additional wood Species and finish options for this door style are shown on the following page.
Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
	Cherry
	Maple - Limited finish options
	Oak
	Walnut

Standard Stain Options	
	Brandy
	Chocolate Brandy
	Cinnamon
	Clove
	Espresso
	Honey
	Mocha
	Natural
	Oxford Brown
	Sable
	Sienna
Note: Maple is only available in Natural or Honey finish.	

Door Stile and Rail	
Stile	Rail
2-1/4"	2-1/4"

Door Profile	
V-Groove with Bevel	

Door Panel	
Recessed	

Drawer Stile and Rail	
Stile	Rail
See note above	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five-piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Option for Doors	
Single pane glass not included	
	Frame for Glass

Note: Not available in Hawaii. No warranty if installed in Hawaii.
Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Wood Door Specifications

Door Style - **West Coast - Fir**

Fir
Natural

Door Description:
Mitered frame door with recessed panel. Doors have parallel v-grooves that extend around the 2-1/4" wide solid wood frame. Doors are stained and top coated with 20 degree conversion varnish.

Submit this door page with order. Select the appropriate boxes.

Wood Species
Fir

Standard Stain Options	
	Honey
	Natural

Door Stile and Rail	
Stile	Rail
2-1/4"	2-1/4"

Door Profile	
V-Groove with Bevel	

Door Panel	
Recessed	

Drawer Stile and Rail	
Stile	Rail
See note above	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
	Horizontal grain solid slab on *top drawer only.* Balance of drawers are five-piece to match doors. Horizontal grain panel.
	Five-piece to match doors. Horizontal grain panel.

Glass Frame Option for Doors	
Single pane glass not included	
	Frame for Glass

Note: Not available in Hawaii. No warranty if installed in Hawaii.
Note: Images may not be true representation of actual color.
Note: Wood doors must not be exposed to excessive dry, hot or humid conditions. Extreme humidity changes can cause the wood to warp or crack.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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