High Pressure Laminate Door Notes

High Pressure Laminate Door Features

Door Style - **Pullano**

Slab panel door with matching drawer front

Door Description:
Slab door with durable high pressure laminate bonded on engineered core. Standard door has a Wilsonart #60 matte or #01 gloss decorative surface color option on the face with a white liner laminate on the back. Standard colors are available with matching or contrasting edge-band on four edges.

Standard Features:
Face: High Pressure Laminate
Back: White Liner
Thickness: 11/16" to 3/4"

Standard Door Edgeband: Matching 0.5mm PVC

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Integrated Finished End:
Cabinet width will increase with thickness of the **H**igh **P**ressure **L**aminate on finished ends. Exposed exterior side of cabinet has HPL matching color and texture. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:
Available with plywood core.

Panels: Matching 0.5mm PVC edges.

Fillers: Matching 0.5mm PVC edges.

Valance:
Matching 0.5mm ABS edges.

Specialty Cabinets:
• Appliance garage units available with matching HPL tambour door slats.

Standard Open Interior:
Case assembled with standard HPL door material with white liner back. Adjustable shelves are two sided HPL. Available with plywood core.

Optional Finished End:
Door or panel - sold separately. Install on job-site.
Specify standard white liner back or other back color.

Standard Base Kick:
BKL: High Pressure Laminate

BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Bottom:
Shelf is standard HPL door material with white liner bottom.

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High Pressure Laminate Door Specifications

Door Style - **Pullano**

5th Ave. Elm

Colors shown are also available in the Squareline door style.

Astro Strandz

Black

Cosmic Strandz

Frosty White

High Line

Loft Oak

Skyline Walnut

Warehouse Oak

Door Description:

High pressure laminate slab doors with matching edgeband on all four edges. Laminate colors shown are available with a matching or white liner back.

Custom laminate choices and finish options are also available from Arborite, Formica, Greenlam, Habitat Queue, Nevamar and Pionite.

Horizontal grain is available, but limited to 47" high.

Submit door page with order. Select appropriate boxes.

Color Options		
	5th Ave. Elm	7966K-12
	Astro Strandz	4940K-18
	Black	1595-60
	Cosmic Strandz	4941K-18
	Frosty White	1573-60
	High Line	7970K-18
	Loft Oak	7968K-12
	Skyline Walnut	7964K-12
	Warehouse Oak	7969K-12

Custom Color Option
Specify Laminate Name: _____
Number:_____
Finish Option:_____

Note: Custom laminate colors are subject to availability and additional cost.

Note: Images may not be true representation of actual color.

Note: If a protective film is applied, do not store in direct sunlight. The film will be affected, causing the adhesive to re-activate and become difficult to remove.

Door Grain Orientation Options
Vertical Grain
Horizontal Grain, not matched *Height limitations apply.*

Door Back Options
Matching Laminate Back
White Liner Back

Edge Options	
0.5mm PVC Edge Factory Match	
1 - 2mm PVC Edge. Factory match. Limited colors, check for stock.	
3D Aluminum	
Black and Aluminum	
White and Aluminum	
Specify Color:	

Drawer Grain Direction Options
Vertical Grain , not matched
Horizontal Grain, not matched
Vertical Grain - Door and drawer grain are matched. *Custom charges apply. See Door Style Factor page 136.*

Glass Frame Option for Doors
Single pane glass not included
2-1/4" Frame For Glass Radius Inside Corner

Note: The area routed for glass, as seen from the back of the door, is unfinished MDF or particleboard.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect for warranty replacement. Door sizes have a tolerance of ± 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

High Pressure Laminate Door Features

Door Style - **Squareline**

Slab panel door with matching drawer front

Door Description:
Slab door with durable high pressure laminate bonded on engineered core. Standard door has a Wilsonart #60 matte or #01 gloss decorative surface color option on the face with a white liner laminate on the back. Standard colors are available with matching or contrasting edgebanding. Squareline door has a 90° wrap on two vertical edges and edge-banding on two horizontal edges.

Standard Features:
Face: High Pressure Laminate
Back: White Liner
Thickness: 11/16" to 3/4"

Standard Door Edge-band: Matching 0.5mm PVC

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Open Interior:
Case assembled with standard HPL door material with white liner back. Adjustable shelves are two sided HPL. Available with plywood core.

Standard Integrated Finished End:
Cabinet width will increase with thickness of the **H**igh **P**ressure **L**aminate on finished ends. Exposed exterior side of cabinet has HPL matching color and texture. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.
Specify standard white liner back or other back color.

Standard Accessories:
Available with plywood core.

Panels: Matching 0.5mm PVC edges.

Fillers: Matching 0.5mm PVC edges.

Valance:
Matching 0.5mm ABS edges.

Standard Base Kick:
BKL: High Pressure Laminate
BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Bottom:
Shelf is standard HPL door material with white liner bottom.

Specialty Cabinets:
• Appliance garage units available with matching HPL tambour door slats.

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High Pressure Laminate Door Specifications

Door Style - **Squareline**

Grey Eucalyptus

Colors shown are also available in the Pullano door style.

Charred Elm

Dark Grey

Frosted Maple

Griege Teak

Ironside Oak

Jakarta Teak

Smoked Maple

Snow White Gloss

Door Description:

High pressure laminate slab doors with matching or contrasting edgeband on two edges. Laminate colors shown are available with a matching or white liner back.

Custom laminate choices and finish options are also available from Arborite, Formica, Habitat Queue, Nevamar, Pionite and Wilsonart.

Horizontal grain is available, but limited to 42" high.

Submit door page with order. Select the appropriate boxes.

Color Options		
	Charred Elm	9602-37
	Dark Grey	261-30
	Frosted Maple	5718-37
	Grey Eucalyptus	5301-37
	Griege Teak	9605-37
	Ironside Oak	5083-37
	Jakarta Teak	778-18
	Smoked Maple	5719-37
	Snow White Gloss	Q010-GL

Custom Color Option
Specify Laminate Name: _____
Number: _____
Finish Option: _____

Note: Custom laminate colors are subject to availability and additional cost.

Note: Images may not be true representation of actual color.

Note: If a protective film is applied, do not store in direct sunlight. The film will be affected, causing the adhesive to re-activate and become difficult to remove.

Door Grain Orientation Options	
	Vertical Grain
	Horizontal Grain, not matched *Height limitations apply.*

Door Back Options	
	Matching Laminate Back
	White Liner Back

Edge Detail, Vertical	
Squareline	

Edge Options	
0.5mm PVC Edge Factory Match	
1 - 2mm PVC Edge. Factory match. Limited colors, check for stock.	
3D Aluminum	
Specify Color:	

Drawer Grain Direction Options	
	Vertical Grain , not matched
	Horizontal Grain, not matched
	Vertical Grain - Door and drawer grain are matched. *Custom charges apply. See Door Style Factor page 136.*

Glass Frame Option for Doors	
Single pane glass not included	
	2-1/4" Frame For Glass Radius Inside Corner

Note: The area routed for glass, as seen from the back of the door, is unfinished MDF or particleboard.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect for warranty replacement. Door sizes have a tolerance of ± 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.