Painted Wood Doors vs. Painted MDF Doors

Which door is best suited for your project?

Painted Wood Heirloom Series

The Heirloom door has rounded corners and rub through edges (middle sections of profiles). These features enhance the inevitable rustic look that occurs when the paint cracks along the joint lines.

- A standard Heirloom door is made with a wood frame and a solid wood or veneer panel.
- Heirloom wood doors are sanded, painted and top coated. Character marks such as pin knots, end grain, or cracks will appear through the painted surface.
- Cracks and openings are not filled!
- Corners are sanded to create a rounded over look.
- Edges and corners are sanded through the color coat to expose the wood surface.
- A layer of 20˚ clear conversion varnish is used as the final coat.
- Wood frame is subject to seasonal movement and hairline cracks will occur where stiles and rails are joined.
- The surface finish is not as smooth as an MDF door.
- Custom colors are available on request and are subject to an additional set up fee.

Painted Wood Impressions Series

This hybrid door has a paint grade maple frame with an MDF center panel.

- Doors are sanded; cracks and openings are filled, primer and color are applied.
- A layer of 20˚ clear conversion varnish is used as the final coat.
- Wood frame is subject to seasonal movement and hairline cracks will occur where stiles and rails are joined.
- Paint cracks or gaps between center panel and frame are also possible.
- A signed warranty waiver is mandatory. The waiver makes it clear that paint crack lines or fractures are not evidence of structural failure and therefore are not covered under warranty.
- The surface finish is not as smooth as an MDF door.
- Custom colors are available on request and are subject to an additional set up fee.

MDF Painted Series

The MDF door has a consistent painted surface.

- Premium grade Medium Density Fiberboard doors are made with a single routed piece or a routed frame and a separate center panel.
- MDF is a flat uniform surface that is dimensionally stable and provides a smooth base for a painted surface.
- Frosty White is the standard color. Prices are based on Frosty White.
- Custom colors are available on request and are subject to an additional set up fee.

Note: All painted surfaces, whether on cabinets, automobiles or other products eventually succumb to scratches and scrapes. There is no such thing as a scratch resistant paint.

Painted Wood Door Features

Door Style - ***Heirloom Series* 1900**

Five piece door with matching drawer front

Five piece door with slab drawer front

Heirloom Series:

The Heirloom style door is made with a solid wood frame and a solid wood or veneer center panel. Heirloom describes the finished rustic appearance of a painted wood door. Specifically, it is a combination of over-sanded corners and randomly sanded inside and outside profiles that reveal bare wood. The paint is applied over a wood surface which may have character marks such as pin knots, end grains or cracks. The two standard colors available are Black and Superwhite. ***Custom colors are available on request and are subject to an additional set up fee.***

Door Description:

Square recessed panel door with solid wood frame and square inside profile.

Standard Features: Face and Back: Painted
Thickness: 3/4" - 13/16"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:

0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face.
If a specific case tape is required, please specify.

Standard Open Interior:

Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Standard Integrated Finished End:

Exposed exterior cabinet side panel is painted to match to door face. Front and bottom edges of wall cabinet finished ends are painted. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:

Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Standard Base Kick:
BK: Painted wood veneer applied to 1/8" backer.

Optional Base Kick: Customer to specify.

Standard Microwave Cabinet:
Cabinet is made with 3/4” panels that are painted to match door face.

Specialty Cabinets:

- Appliance garage units with matching painted tambour door slats are not available.

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Painted Wood Door Specifications

Door Style - ***Heirloom Series*** **- 1900**

Superwhite

Black

Heirloom Series:
Doors have rounded corners and rubbed through edges that reveal bare wood. The doors are painted and top coated with 20 degree conversion varnish directly onto a wood surface. Character marks in the wood door are not filled and cracks or pin knots may appear through the painted surface. The Heirloom door style is intended to provide a rustic look which is entirely dependent on the natural wood surface properties.

Door Description:
Shaker door style consists of a solid wood frame with a recessed veneer center panel. The standard inside profile is square with optional panel and outside profiles. Drawer fronts are available as solid slab or five piece frame and panel construction to match the door.

Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
☐	Clear Alder
☐	Knotty Alder

Standard Color Options	
☐	Black
☐	Superwhite

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail Options		
	Stile	Rail
☐	2-3/16"	2-3/16"
☐	3"	3"

Inside Profile	
Eased	

Outside Profile Options		
☐	Eased	
☐	1/8" Round Over	

Door Panel Options		
☐	Recessed	
☐	Reverse Raised	
Note: Knotty Alder only available with reverse raised panel.		

Drawer Stile and Rail Options		
	Stile	Rail
☐	2-3/16"	See note below
☐	3"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail		

Drawer Panel Options	
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.
☐	All drawers to match door panels.

Glass Options for Doors	
Single pane glass not included	
☐	Frame for Glass
☐	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Painted wood doors require a signed warranty waiver.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Painted Wood Door Features

Door Style - ***Heirloom Series*** **- Bridgeport**

Recessed panel door with matching drawer front

Recessed panel door with solid slab drawer front

Heirloom Series:

The Heirloom style door is made with a solid wood frame and a solid wood or veneer center panel. Heirloom describes the finished rustic appearance of a painted wood door. Specifically, it is a combination of over-sanded corners and randomly sanded inside and outside profiles that reveal bare wood. The paint is applied over a wood surface which may have character marks such as pin knots, end grains or cracks. The two standard colors available are Black and Superwhite. ***Custom colors are available on request and are subject to an additional set up fee.***

Door Description:

Recessed panel door with a unique integrated molding profile. Bridgeport doors are available with a selection of outside edge profiles.

Standard Features: Face and Back: Painted
Thickness: 3/4" - 13/16"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:

0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face.
If a specific case tape is required, please specify.

Standard Open Interior:

Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Standard Integrated Finished End:

Exposed exterior cabinet side panel is painted to match to door face. Front and bottom edges of wall cabinet finished ends are painted. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:

Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance: 3/4" painted surface that matches door face.

Standard Base Kick:

BK: Painted wood veneer applied to 1/8" backer.

Optional Base Kick: Customer to specify.

Standard Microwave Cabinet:

Cabinet is made with 3/4" panels that are painted to match door face.

Specialty Cabinets:

- Appliance garage units with matching painted tambour door slats are not available.

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Painted Wood Door Specifications

Door Style - *Heirloom Series* - Bridgeport

Superwhite

Black

Heirloom Series:
Doors have rounded corners and rubbed through edges that reveal bare wood. The doors are painted and top coated with 20 degree conversion varnish directly onto a wood surface. Character marks in the wood door are not filled and cracks or pin knots may appear through the painted surface. The Heirloom door style is intended to provide a rustic look which is entirely dependent on the natural wood surface properties.

Door Description:
Solid wood frame door with recessed veneer center panel. Doors are available with a selection of center panels and outside edge profile details. Standard stile and rail dimension is 2-3/16" wide.

Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
☐	Clear Alder
☐	Knotty Alder

Standard Color Options	
☐	Black
☐	Superwhite

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail Options		
	Stile	Rail
☐	2-3/16"	2-3/16"
☐	3"	3"

Inside Profile	
Bridgeport	

Outside Profile Options		
☐	Eased	
☐	1/8" Round Over	
☐	Slope	

Door Panel Options		
☐	Recessed	
☐	Reverse Raised	
☐	Crown/Raised	
☐	Slope/Raised	

Note: Knotty Alder only available with reverse raised panel.

Drawer Stile and Rail Options		
	Stile	Rail
☐	2-3/16"	See note below
☐	3"	See note below

Drawer front height will determine full or reduced rail.
< 7-7/16" = Reduced Rail
> 7-1/2" = Door Rail

Drawer Panel Options	
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.
☐	All drawers to match door panels.

Glass Option for Doors	
Single pane glass not included	
☐	Frame for Glass

Note: Images may not be true representation of actual color.
Note: Painted wood doors require a signed warranty waiver.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted Wood Door Features

Door Style - ***Heirloom Series*** **- Flopan**

Recessed panel door with matching drawer front

Recessed panel door with solid slab drawer front

Heirloom Series:

The Heirloom style door is made with a solid wood frame and a solid wood or veneer center panel. Heirloom describes the finished rustic appearance of a painted wood door. Specifically, it is a combination of over-sanded corners and randomly sanded inside and outside profiles that reveal bare wood. The paint is applied over a wood surface which may have character marks such as pin knots, end grains or cracks. The two standard colors available are Black and Superwhite. ***Custom colors are available on request and are subject to an additional set up fee.***

Door Description:

Recessed panel frame door with simple and elegant profile details. In contrast to our 1900 doors, Flopan doors are available with a variety of inside and outside edge details.

Standard Features: Face and Back: Painted
Thickness: 3/4" - 13/16"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:

0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face.
If a specific case tape is required, please specify.

Standard Open Interior:

Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Standard Integrated Finished End:

Exposed exterior cabinet side panel is painted to match to door face. Front and bottom edges of wall cabinet finished ends are painted. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:

Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance: 3/4" painted surface that matches door face.

Standard Base Kick:

BK: Painted wood veneer applied to 1/8" backer.

Optional Base Kick: Customer to specify.

Standard Microwave Cabinet:

Cabinet is made with 3/4" panels that are painted to match door face.

Specialty Cabinets:

- Appliance garage units with matching painted tambour door slats are not available.

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Painted Wood Door Specifications

Door Style - *Heirloom Series* - Flopan

Superwhite

Black

Heirloom Series:
Doors have rounded corners and rubbed through edges that reveal bare wood. The doors are painted and top coated with 20 degree conversion varnish directly onto a wood surface. Character marks in the wood door are not filled and cracks or pin knots may appear through the painted surface. The Heirloom door style is intended to provide a rustic look which is entirely dependent on the natural wood surface properties.

Door Description:
Solid wood frame door with recessed veneer center panel. Doors are available with a selection of inside and outside edge profile details. Standard stile and rail dimension is 2-3/16" wide.

Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
☐	Clear Alder
☐	Knotty Alder

Standard Color Options	
☐	Black
☐	Superwhite

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail Options		
	Stile	Rail
☐	2-3/16"	2-3/16"
☐	3"	3"

Inside Profile Options	
☐ 1/4 Round Over	
☐ CRP 125	
☐ Bevel	

Outside Profile Options	
☐ Eased	
☐ 1/8" Round Over	
☐ Crown	
☐ Slope	

Door Panel Options	
☐ Recessed	
☐ Reversed Raised	
Note: Knotty Alder only available with reverse raised panel.	

Drawer Stile and Rail Options		
	Stile	Rail
☐	2-3/16"	See note below
☐	3"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail		

Drawer Panel Options	
☐	Solid slab on *top drawer only.* Balance of drawers to match door panels.
☐	All drawers to match door panels.

Glass Frame Options for Doors	
Single pane glass not included	
☐	Frame for Glass
☐	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.
Note: Painted wood doors require a signed warranty waiver.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".
Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted Wood Door Features

Door Style - ***Heirloom Series*** **- Santa Maria**

Recessed panel door with raised drawer front

Recessed panel door with solid slab drawer front

Heirloom Series:

The Heirloom style door is made with a solid wood frame and a solid wood or veneer center panel. Heirloom describes the finished rustic appearance of a painted wood door. Specifically, it is a combination of over-sanded corners and randomly sanded inside and outside profiles that reveal bare wood. The paint is applied over a wood surface which may have character marks such as pin knots, end grains or cracks. The two standard colors available are Black and Superwhite. ***Custom colors are available on request and are subject to an additional set up fee.***

Door Description:

Recessed or raised panel door with solid wood frame. Santa Maria doors have specific inside profile details that are unique to this door style.

Standard Features: Face and Back: Painted
Thickness: 3/4" - 13/16"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:

0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face.
If a specific case tape is required, please specify.

Standard Open Interior:

Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Standard Integrated Finished End:

Exposed exterior cabinet side panel is painted to match to door face. Front and bottom edges of wall cabinet finished ends are painted. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:

Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance: 3/4" painted surface that matches door face.

Standard Base Kick:

BK: Painted wood veneer applied to 1/8" backer.

Optional Base Kick: Customer to specify.

Specialty Cabinets:

- Appliance garage units with matching painted tambour door slats are not available.

Standard Microwave Cabinet:

Cabinet is made with 3/4” panels that are painted to match door face.

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Painted Wood Door Specifications

Door Style - *Heirloom Series* - Santa Maria

Superwhite

Black

Heirloom Series:

Doors have rounded corners and rubbed through edges that reveal bare wood under a painted color coating. The doors are painted and top coated with 20 degree conversion varnish directly onto a wood surface. Character marks in the wood door are not filled and cracks or pin knots may appear through the painted surface. The Heirloom door style is intended to provide a rustic look which is entirely dependent on the natural wood surface properties.

Door Description:

Solid wood frame door with recessed veneer center panel. Doors are available with a selection of center panels and outside edge profile details. Standard stile is 2-1/2" and rail dimension is 3" wide.

Submit this door page with order. Select the appropriate boxes.

Wood Species Options	
☐	Clear Alder
☐	Knotty Alder

Standard Color Options	
☐	Black
☐	Superwhite

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail	
Stile	Rail
2-1/2"	3"

Inside Stile Profile	
Stopped Chamfer	

Inside Rail Profile	
Santa Maria	

Outside Profile Options	
☐ Eased	
☐ 1/8" Round Over	

Door Panel Options	
☐ Recessed	
☐ Reverse Raised	
☐ Santa Maria Raised 5/8" Profile	
Note: Knotty Alder only available with reverse raised panel.	

Drawer Front Options	
Stile	Rail
2-1/2"	See note below
Drawer front height will determine full or reduced rail. < 8-15/16" = Reduced Rail > 9" = Door Rail	

Drawer Panel Options	
☐ Horizontal grain solid slab on *top drawer only.* Balance are five-piece to match doors. Horizontal grain panel.	
☐ Horizontal grain solid raised profile on *top drawer only.* Height limit is 4-5/8" - 6-3/8". Balance are five-piece to match doors. Horizontal grain panel.	

Glass Frame Options for Doors	
Single pane glass not included	
☐	Frame for Glass
☐	Mullion Frame

Frame

Mullion

Note: Images may not be true representation of actual color.

Note: Painted wood doors require a signed warranty waiver.

Warranty:

A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:

Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted Wood Door Notes

Painted Wood Doors vs. Painted MDF Doors

Which door is best suited for your project?

Painted Wood Impressions Series

This hybrid door has a paint grade maple frame with an MDF center panel.

- Doors are sanded; cracks and openings are filled, primer and color are applied.
- A layer of 20˚ clear conversion varnish is used as the final coat.
- Wood frame is subject to seasonal movement and hairline cracks will occur where stiles and rails are joined.
- Paint cracks or gaps between center panel and frame are also possible.
- A signed warranty waiver is mandatory. The waiver makes it clear that paint crack lines or fractures are not evidence of structural failure and therefore are not covered under warranty.
- The surface finish is not as smooth as an MDF door.
- Custom colors are available on request and are subject to an additional set up fee.

Painted Wood Heirloom Series

The Heirloom door has rounded corners and rub through edges (middle sections of profiles). These features enhance the inevitable rustic look that occurs when the paint cracks along the joint lines.

- A standard Heirloom door is made with a wood frame and a solid wood or veneer panel.
- Heirloom wood doors are sanded, painted and top coated. Character marks such as pin knots, end grain, or cracks will appear through the painted surface.
- Cracks and openings are not filled!
- Corners are sanded to create a rounded over look.
- Edges and corners are sanded through the color coat to expose the wood surface.
- A layer of 20˚ clear conversion varnish is used as the final coat.
- Wood frame is subject to seasonal movement and hairline cracks will occur where stiles and rails are joined.
- The surface finish is not as smooth as an MDF door.
- Custom colors are available on request and are subject to an additional set up fee.

MDF Painted Series

The MDF door has a consistent painted surface.

- Premium grade Medium Density Fiberboard doors are made with a single routed piece or a routed frame and a separate center panel.
- MDF is a flat uniform surface that is dimensionally stable and provides a smooth base for a painted surface.
- Frosty White is the standard color. Prices are based on Frosty White.
- Custom colors are available on request and are subject to an additional set up fee.

Note: All painted surfaces, whether on cabinets, automobiles or other products eventually succumb to scratches and scrapes. There is not such thing as a scratch resistant paint.

Painted Wood Door Features

Door Style - ***Impressions Series* 1900**

Square recessed panel door with matching drawer front

Square recessed panel door with slab drawer front

Door Description:
Square recessed panel door with solid wood frame, square inside profile and eased outside profile.

Standard Features: Face and Back: Painted
Thickness: 3/4" - 13/16"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face.
If a specific case tape is required, please specify.

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Standard Integrated Finished End:
Exposed exterior cabinet side panel is painted to match to door face. Front and bottom edges of wall cabinet finished ends are painted. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:

Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Standard Base Kick:
BK: Painted wood veneer applied to 1/8" backer.

Optional Base Kick: Customer to specify.

Standard Microwave Cabinet:
Cabinet is made with 3/4” panels that are painted to match door face.

Specialty Cabinets:
- Appliance garage units with matching painted tambour door slats are not available.

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Painted Wood Door Specifications

Door Style - ***Impression Series* - 1900**

Frosty White

Impressions Series:

The painted wood doors in our Impressions Series are primed and sanded before paint is applied. The wood frame is subject to seasonal movement and random hairline cracks or fractures will occur where stiles, rails and panels are joined.

Door Description:

1900 is one of four door styles available in our *Impressions Series* of painted wood doors. The five-piece Shaker style hybrid door is coated with enamel paint. Paint is applied to a paint grade maple frame with MDF center panel.

Submit this door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color
☐ Name _____ _____
Custom color charge applies per color, per order. Paint swatch required.

Door Stile and Rail - Paint Grade Maple	
Stile	Rail
2-1/4"	2-1/4"

Inside Profile	
Square	

Outside Profile Options	
☐ Eased	

Door Panel Options	
☐ Recessed MDF	

Drawer Stile and Rail - Paint Grade Maple	
Stile	Rail
2-1/4"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options
☐ Painted slab on *top drawer only.* Balance of drawers are five piece to match door panels.
☐ Five-piece to match door panels.

Glass Options for Doors
Single pane glass not included
☐ Frame for Glass

Note: Images may not be true representation of actual color.
Note: Painted wood doors require a signed warranty waiver.
Note: Custom colors are available on request and are subject to an additional set up fee.

Hertco Kitchens requires a signed waiver to ensure that there is no misunderstanding regarding the inherent characteristics of painted wood cabinetry. All five-piece wood doors exhibit certain characteristics that may be seen by some as defects, when in fact they are unavoidable and inevitable features present in all painted five-piece doors. Wood expands and contracts with the seasons and, as a result, the painted surface can crack or fracture. Expansion and contraction is unavoidable and will eventually alter the overall look of the painted surface. Cracks or fracture lines typically develop along assembly joints and can also occur from normal handling. Joint fracturing or panel to frame paint bridging is not considered to be a defect.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

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Painted Wood Door Features

Door Style - ***Impressions Series* - Cascade**

Raised panel door with matching drawer front

Raised panel door with slab drawer front

Door Description:
Cascade is one of three door styles available in our *Impressions Series* of painted wood doors. The hybrid five piece door is constructed with a paint grade maple frame and an MDF center panel. Available in one standard color, Frosty White. Custom colors are subject to set up fee.

Standard Features: Face and Back: Painted
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face.
If a specific case tape is required, please specify.

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Standard Integrated Finished End:
Exposed exterior cabinet side panel is painted to match to door face. Front and bottom edges of wall cabinet finished ends are painted. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:

Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Standard Base Kick:
BK: Painted wood veneer applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Cabinet is made with 3/4” panels that are painted to match door face.

Specialty Cabinets:
- Appliance garage units with matching painted tambour door slats are not available.

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Painted Wood Door Specifications

Door Style - *Impressions Series* - Cascade

Frosty White

Impressions Series:

The painted wood doors in our Impressions Series are primed and sanded before paint is applied. The wood frame is subject to seasonal movement and random hairline cracks or fractures will occur where stiles, rails and panels are joined.

Door Description:

Cascade is one of four door styles available in our *Impressions Series* of painted wood doors. The five piece hybrid door is coated with enamel paint. Paint is applied to a paint grade maple frame with MDF center panel.

Submit this door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color	
☐	**Custom Color** _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail - Paint Grade Maple	
Stile	Rail
3"	3"

Inside Profile	
CRP 125	

Outside Profile	
Slope	

Door Panel	
Raised MDF	

Drawer Stile and Rail Options	
Stile	Rail
3"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
☐	Painted slab on *top drawer only.* Balance of drawers are five-piece to match door panels.
☐	Five-piece to match door panels.

Glass Frame Option for Doors	
Single pane glass not included	
☐	Frame for Glass

Note: Images may not be true representation of actual color.
Note: Painted wood doors require a signed warranty waiver.
Note: Custom colors are available on request and are subject to an additional set up fee.

Hertco Kitchens requires a signed waiver to ensure that there is no misunderstanding regarding the inherent characteristics of painted wood cabinetry. All five-piece wood doors exhibit certain characteristics that may be seen by some as defects, when in fact they are unavoidable and inevitable features present in all painted five-piece doors. Wood expands and contracts with the seasons and, as a result, the painted surface can crack or fracture. Expansion and contraction is unavoidable and will eventually alter the overall look of the painted surface. Cracks or fracture lines typically develop along assembly joints and can also occur from normal handling. Joint fracturing or panel to frame paint bridging is not considered to be a defect.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted Wood Door Features

Door Style - ***Impressions Series* - Newport**

Recessed panel door with matching drawer front

Recessed panel door with slab drawer front

Door Description:
Newport is one of three door styles available in our *Impressions Series* of painted wood doors. The hybrid five piece door is constructed with a paint grade maple frame and an MDF center panel. Available in one standard color, Frosty White. Custom colors are subject to set up fee.

Standard Features: Face and Back: Painted
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face.
If a specific case tape is required, please specify.

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Standard Integrated Finished End:
Exposed exterior cabinet side panel is painted to match to door face. Front and bottom edges of wall cabinet finished ends are painted. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Accessories:

Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Standard Base Kick:
BK: Painted wood veneer applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Cabinet is made with 3/4” panels that are painted to match door face.

Specialty Cabinets:
- Appliance garage units with matching painted tambour door slats are not available.

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Painted Wood Door Specifications

Door Style - ***Impressions Series*** **- Newport**

Frosty White

Impressions Series:

The painted wood doors in our *Impressions Series* are primed and sanded before paint is applied. The wood frame is subject to seasonal movement and random hairline cracks or fractures will occur where stiles, rails and panels are joined.

Door Description:

Newport is one of four door styles available in our *Impressions Series* of painted wood doors. The five piece hybrid door is coated with enamel paint. Paint is applied to a paint grade maple frame with MDF center panel.

Submit this door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail - Paint Grade Maple	
Stile	Rail
2-1/4"	2-1/4"

Inside Profile	
Applied Molding	

Outside Profile	
Bead	

Door Panel Profile	
Recessed MDF	

Drawer Stile and Rail - Paint Grade Maple	
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	
Stile	Rail
2-1/4"	See note above

Drawer Panel Options	
☐	Painted slab on *top drawer only.* Balance of drawers are five piece to match door panels.
☐	Five-piece to match door panels.

Glass Frame Option for Doors	
Single pane glass not included	
☐	Frame for Glass

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Note: Custom colors are available on request and are subject to an additional set up fee.

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Warranty:
A twist or warp up to 3/16" shall not be considered a defect or warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Painted Wood Door Features

Door Style - ***Impressions Series*** - **Regency**

Recessed panel door with matching drawer front

Recessed panel door with slab drawer front

Door Description:
Regency is one of three door styles available in our *Impressions Series* of painted wood doors. The hybrid five piece door is constructed with a paint grade maple frame and an MDF center panel. Available in one standard color, Frosty White. Custom colors are subject to set up fee.

Standard Features: Face and Back: Painted
Thickness: 3/4"

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face.
If a specific case tape is required, please specify.

Standard Integrated Finished End:
Exposed exterior cabinet side panel is painted to match to door face. Front and bottom edges of wall cabinet finished ends are painted. Interior side of integrated finished end is color matched to case interior.

Standard Accessories:

Panels: 3/4" painted surface that matches door face.

Fillers: 3/4" painted surface filler that matches door face.

Valance:
3/4" painted surface that matches door face.

Specialty Cabinets:
- Appliance garage units with matching painted tambour door slats are not available.

Standard Open Interior:
Case assembled with 3/4" painted surface that matches door face. Interior unit case edges, adjustable shelves, side panels and backs are painted two sides.

Optional Finished End:
Door or panel - sold separately. Install on job-site.

Standard Base Kick:
BK: Painted wood veneer applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Cabinet:
Cabinet is made with 3/4” panels that are painted to match door face.

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Painted Wood Door Features

Door Style - *Impressions Series* - Regency

Frosty White

Impressions Series:

The painted wood doors in our Impressions Series are primed and sanded before paint is applied. The wood frame is subject to seasonal movement and random hairline cracks or fractures will occur where stiles, rails and panels are joined.

Door Description:

Regency is one of four door styles available in our *Impressions Series* of painted wood doors. The five-piece hybrid door is coated with enamel paint. Paint is applied to a paint grade maple frame with MDF center panel.

Submit this door page with order. Select the appropriate boxes.

Standard Color
Frosty White

Custom Color	
☐	Name _____ _____ *Custom color charge applies per color, per order.* *Paint swatch required.*

Door Stile and Rail - Paint Grade Maple	
Stile	Rail
2-1/4"	2-1/4"

Inside Profile	
Regency	

Outside Profile	
Eased	

Door Panel Profile	
Recessed MDF	

Drawer Stile and Rail - Paint Grade Maple	
Stile	Rail
2-1/4"	See note below
Drawer front height will determine full or reduced rail. < 7-7/16" = Reduced Rail > 7-1/2" = Door Rail	

Drawer Panel Options	
☐	Painted slab on *top drawer only.* Balance of drawers are five piece to match door panels.
☐	Five-piece to match door panels.

Glass Frame Option for Doors	
Single pane glass not included	
☐	Frame for Glass

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