Door Index

Page

Acrylic ..... 36 - 37

Alumina - Frame A2 38
Frame 82 38
Frame 85 38
Frame 87 38
Frame 89 38
Frame 90 38
Glass Inserts and Handle 39

High Pressure Laminate - Pullano ..... 40 - 41
Squareline ..... 42 - 43

Painted MDF - 1900 MDF ..... 44 - 46
Columbia ..... 47 - 48
Contempo ..... 49 - 50
Elegance ..... 51 - 52
Shaker Bevel ..... 53 - 54
Vintage ..... 55 - 56
Vogue I ..... 57 - 58
West Coast ..... 59 - 60

Painted Wood - Heirloom Series - 1900 ..... 62 - 63
Bridgeport ..... 64 - 65
Flopan ..... 66 - 67
Santa Maria ..... 68 - 69
- Impressions Series - 1900 ..... 71 - 72
Cascade ..... 73 - 74
Newport ..... 75 - 76
Regency ..... 77 - 78

Thermally Fused Laminate - Fremont ..... 79 - 80

Thermo Structured Surface - Woodline 1900 ..... 81 - 82
Woodline Slab ..... 83 - 84

Thermofoil - 2DL - Wired ..... 85 - 86
- 3DL - 1900 Thermofoil ..... 87 - 88
Coeur D'Alene ..... 89 - 90
Montreaux ..... 91 - 92
Osage ..... 93 - 94
Rainier ..... 95 - 96
Zuni ..... 97 - 98

Wood - 1900 ..... 99 - 102
Bridgeport ..... 103 - 106
Carona ..... 107 - 110
Flopan ..... 111 - 114
Meili ..... 115 - 118
Royal ..... 119 - 122
Santa Maria ..... 123 - 126
West Coast ..... 127 - 129

Wood Veneer - Echo Wood ..... 130 - 131
Riviera ..... 132 - 134

Acrylic Door Features

Door Style - **Acrylic**

Slab panel door with matching drawer front

Door Description:
Slab door with ultra high gloss acrylic surface on the door face bonded to an engineered core. A low pressure laminate surface is applied on the back. Standard colors are available with matching or contrasting edgeband on four edges.

Standard Features: Face: Clear acrylic surface fused on ABS color
Back: Low pressure laminate

Standard Door Edgeband: Matching 0.5mm PVC

Related Cabinet Design Specifications and Limitations

Standard Case Tape:
0.5mm PVC will be applied to the case and adjustable shelves with factory option match. Accepted industry standards, and our best efforts, will be used to match colors and patterns to the door face. *If a specific case tape is required, please specify.*

Standard Open Interior:
Case assembled with custom 3/4" acrylic panels. Adjustable shelves are one sided acrylic panels. Cabinet is not available with plywood core.

Standard Integrated Finished End:
Cabinet width will increase with thickness of acrylic layer on finished ends. Exposed exterior side of cabinet case interior is acrylic matching color. Interior side of integrated finished end is color matched to case interior.

Optional Finished End:
Door or panel - sold separately. Install on job-site.
Specify standard white liner back or other back color.

Standard Accessories:
Not available with plywood core.

Panels: Matching PVC edges

Fillers: Matching PVC edges

Valance:
Matching PVC edges.

Standard Base Kick:
BKL: High Pressure Laminate

BKLM: Laminate applied to 1/8" backer.

Optional Base Kick: Customer to specify

Standard Microwave Bottom:
Shelf is standard door material with white liner bottom.

Specialty Cabinets:
- Appliance garage units not available with matching acrylic.
- Not available with plywood core.

© Hertco Kitchens LLC

Acrylic Door Specifications

Door Style - **Acrylic**

Dark Grey

Black

Mocha

Ruby Red

Sand

Smoke

White

Door Description:
Flat laminated slab door with ultra gloss acrylic surface on the door face bonded to an engineered core. Standard acrylic colors are available with matching or contrasting edge-band on four edges. Standard back color is a white liner low-pressure laminate.

Submit door page with order. Select the appropriate boxes.

Color Options	
☐	Black
☐	Dark Grey
☐	Mocha
☐	Ruby Red
☐	Sand
☐	Smoke
☐	White

Custom Color Option	
☐	Specify Acrylic Name: _____
	Number:_____
	Finish Option:_____

Note: Custom Acrylic Colors are subject to availability and additional cost.

Door Back Options	
☐	Complementary
☐	White Liner Back

Edge Options		
☐	Matching PVC Edge	
☐	3D Aluminum	
☐	Black and Aluminum	
☐	White and Aluminum	
☐	Specify Color:	

Door Option for Glass	
Glass frame for acrylic door not available.	
☐	Optional Alumina Door Frame for glass. Include door specifications, pages 38 - 39.

Note: Images may not be true representation of actual color.
Note: If a protective film is applied, do not store in direct sunlight. The film will be affected, causing the adhesive to re-activate and become difficult to remove.
Installation Notes: Do not over-tighten handles. It may create a concave impression on the high gloss surface.

Warranty:
A twist or warp up to 3/16" shall not be considered a defect for warranty replacement. Door sizes have a tolerance of +/- 1/32".

Door sizes within warranty:
Up to 21" wide and/or 41-1/4" high. Cabinets with larger door area will be made as multi-doors and may be pinned as one door.

Alumina Door Frames

Frame 87 Frame 90 Frame 89

Door Description:
High quality aluminum frame for kitchens or bathrooms. All doors are produced to exact specifications with a + /- 1/16" tolerance.

Select the appropriate boxes. Submit this page with Alumina Door and Handle page.

Frame A2
Glass adhered to frame

Frame 82
Aluminum profile with integrated handle on one side and #89 profile on the other three sides. If the hinge side is perpendicular to the handle, the minimal distance between the edge of the door and the center of the hole will be 4" instead of 3".

Frame 85
Opaque glass only
2.7mm frame profile exposed

Frame 87
20mm frame profile exposed
Replaces Hertco original Alumina Frame

Frame 89
6.75mm frame profile exposed

Frame 90
50mm frame profile exposed

Frame Options	
	A2
	82
	85
	87
	89
	90

Finish Options	
	Clear Anodized Aluminum (CA)
	Stainless Steel Finish (SS)

Note: - Alumina Frame and Glass Sample Kit available. See page 263.
- Alumina frame may add to lead time.
- Not available with pocket door hardware.
- Not available with WDC, BDC, BLS, BLP or BSS hardware.
- Not available with Wall Bi-Fold Slide hardware.

© Hertco Kitchens LLC

Alumina Door Glass and Handle

Select the appropriate boxes. Submit this page with Alumina Door Frame page.

Glass Insert Options	
Classic	
	Clear Float
	White Acid Etched

Clear Float

White Acid Etched

Glass Insert Options			
Contemporary			
	Aqualite		Clear Salto
	Clear Flutex		Forest
	Clear Nature		

Aqualite

Clear Salto

Clear Flutex

Forest

Clear Nature

Glass Insert Options	
Timeless	
	Damier White
	Superline

Damier White

Superline

Back Lacquered Glass Insert Options (Opaque)	
	Basalt Grey Gloss
	Basalt Grey Matte
	Black Gloss
	Black Matte
	Red Gloss
	Red Matte
	White Gloss
	White Matte
	Custom, Specify
	_____

Stainless Steel Handle Size	
L	K3
156	96
178	128
242	192
274	224
370	320
530	480
722	672
946	896

Handle Placement	
	Include Handle As Shown
	No Handles Required
	Horizontal
	Vertical
	Left Placement
	Right Placement
	Bottom Placement Centered

Handle Placement Measurements	
	K1 - Minimum 3-1/8"
	_____mm/inches_____
✓	K2 - Standard Centered on Frame
	K3 - Hole Dimension Center to Center
	_____mm/inches_____

© Hertco Kitchens LLC